

## DuPont™ Corian® Tones

THE EXCLUSIVE SELECTION OF SOLID COLOURS

TIMELESS SOPHISTICATION FOR SURFACE DESIGN  
BEAUTY, STRENGTH AND VERSATILITY COME  
NATURALLY TO CORIAN®



**corian.**

DuPont™ Corian® Tones





## The high performance material that is a breed apart

ORIGINAL THINKING HAS COME NATURALLY TO DUPONT FOR OVER 200 YEARS.  
THE PROVENANCE OF DUPONT™CORIAN® EMERGED FROM THIS ILLUSTRIOUS TIMESCALE  
OF INVENTION OVER 40 YEARS AGO, WHILE ITS ENDURING BEAUTY AND FUNCTIONALITY  
MEANS THAT IT REMAINS THE MOST MODERN OF MATERIALS

The foresight to capture the nobility of natural architectural materials within malleable, non-porous, and lightweight form resulted in a genuinely pioneering solid surface which benefits from the best of both worlds. Now part of a platform of products from DuPont Building Innovations developed to enhance and sustain the built environment, Corian® has long since lived up to its destiny as an iconic material for design. (And some of those earliest installations are still performing beautifully today.)

From the laboratory of ideas to our hi-tech plant in Buffalo, U.S.A. and from an international network of highly trained and skilled fabricators to a long and valuable life on site, the journey of Corian® has been a creative partnership that has seen it take shape in a multitude of inspiring installations. The extraordinary potential of Corian® has been realised from stylish kitchen countertops to concepts for celebrated design festivals - and from dynamic furniture and lighting projects to decorative wall cladding and external building façades.

The vision of the architects, designers and technicians that we have had the pleasure to work with worldwide has pushed the boundaries of what Corian® can achieve, in application and aesthetics. Combined with artistic flexibility, an ongoing advance in technical solutions makes the material adaptable to almost any surface requirement from residential to commercial and from interior to exterior, while the evolution of Corian® continues to advance. In listening carefully to our customers and understanding the direction of design (particularly the need for style and performance that will stand the test of time), DuPont has now further refined the colour palette on offer.

Colour has always been a key part of the DuPont™ Corian® story. The choice has been regularly extended and honed, exploring the material's capabilities while addressing the needs of various market sectors over time. Whether in achieving the freshest whites, the deepest darks or the boldest brights, the innate, high-quality homogeneity and seamlessness of Corian® has allowed it to outstrip other materials in the purity, consistency and the extensive range of colours and tonal textures it can offer.

A material created to embody the word 'bespoke' - Corian® can also be made to order in custom colours to answer the unique needs of specific projects. Should the current palette not contain the exact shade required for the realisation of a major scheme or a brand identity, DuPont would be happy to address your particular objectives.

To make consideration and selection from the existing colours even easier, the spectrum of choices has been classified into two clear groupings of solid and textured hues, while the sample size has been adapted to maximise both convenience and the ability to appreciate the nuance of each tone. The collection of pure colours shown in this booklet represents the attention to detail, ethical service and scientific development that DuPont is committed to. We welcome your enquiries and the opportunity to work with you to create the future of design.

## DuPont™ Corian® Tones Collection: An Introduction

THE APPRECIATION OF COLOUR HAS LONG BEEN VITAL TO HUMAN CULTURE AND INTRINSIC TO OUR INTERPRETATION OF THE WORLD AROUND US

Our relationship with the spectrum is multi-sensual, however, and in the form of pure, sleek solidity, colour can have a communicating energy that offers profound resonance.

The astonishing development of our optical and neurological sensitivity over time has clarified the nuances of hue in ways that do so much more than alert us to survivalist essentials. We use the subtleties of colour to soothe or excite, to calm or inspire, to warn or reassure, to work, play, contemplate, learn, uplift and heal, but above all we use colour to express our creativity.

While the perception of hue is partly subjective and partly consensual, chromatic classification (whether ordered by number or metaphor) has a functional significance that calls for informed understanding. In terms of applying colour to the built environment, agreement on how to use and share space is based both on the study of its stimulus and on the evolutionary impetus to co-operate.

Our responses are also deeply rooted in the material, the textural, the constructive - and the nature of that substance is instrumental in our interaction with colour. Saturated and absorbing, brilliant and enhancing, diffuse and sensitive... the volume of a hue works in close partnership with the transformative power of light and its spatial application involves a close consideration of both psychological and sensual factors. It is in the hands of both the manufacturer and the designer to honour the authority of colour.

The homogeneity and inherent strength yet suppleness of DuPont™ Corian® makes it superbly well suited to receiving the purest of hues. Careful research and development, natural to a company renowned for invention and a commitment to serving creativity, has resulted in this refined and authentic selection of solid tones offered at the discerning disposal of the designer.

As much as DuPont™ Corian® is ambitious for beauty and inspiration, it is unfailingly dedicated in its desire to be useful, lasting and valuable. Whether embracing, reflecting or diffusing the light, it is above all a wisely functional surface that sustains its fitness for purpose. Resistant to damage but repairable and reusable, Corian® can conduct water without any danger of warping, be exposed to time and the elements without fading, return to spotlessness with simple maintenance and offer seamless purity to hygiene-critical environments.

Exceptionally versatile and adaptable, this is a material that enables the imagination. Workable to an unrestrained variety of shapes, it welcomes pattern and decoration or subtlety and minimalism, while the velvety smoothness of its finish actively invites touch and interaction. Compatible with many other materials, especially those with architectural nobility, Corian® can either dramatically set the scene or graciously support it.

Technical expertise developed through a wealth of experience and ingenuity keeps Corian® at the frontier of forward-thinking design. Fashions may come and go within the more capricious worlds of culture, but for those seeking a timelessly eloquent expression of their ideas the Corian® Tones collection offers a reliable resource for enduring elegance.





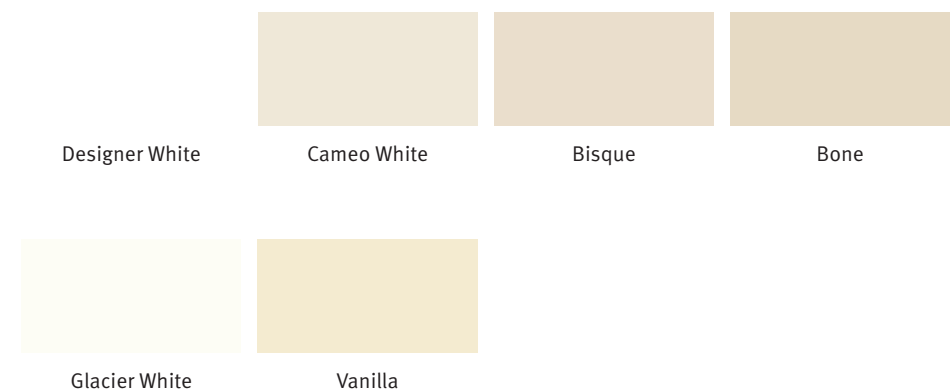
## WHITES

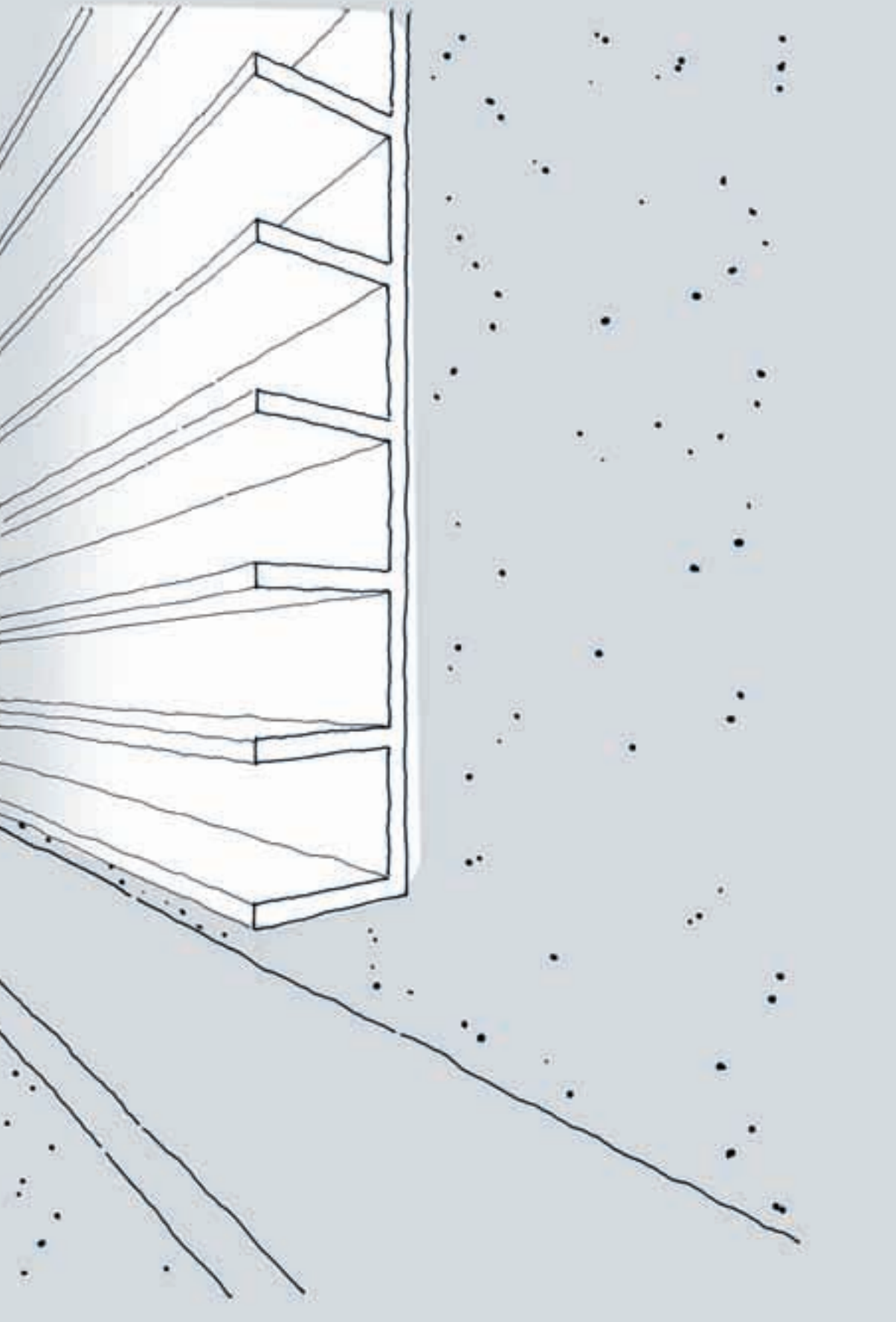
As pristine and yet as intriguing as the expanses of Antarctica, white has a hold upon the human aesthetic response like no other colour. White is the blank canvas that rests with serenity and confidence, waiting for us to paint our imaginations upon it. Though white can also be playful ... it is the perennial shape-shifter... it can calm or it can excite, confront or inspire. It is both primordial in its references to glacial ages past and yet utterly modern in its versatility and its knowledge of our ability to control, purify and manipulate our environment.

White is rarely ever quite what it seems, it carries within it the possibility of becoming almost anything else and is extraordinarily nuanced in its breadth of hues. As white can also affect our perception of other colours in proximity, its potency must be respected and used carefully so as not to dilute or dominate any other expression of hue within a scheme. It can be icily luminous in its reflective scattering of the light but also warm and wise when in quiet equilibrium with its surroundings. White can be opaque or translucent, crystalline hard or gossamer soft, dense or delicate, attention-seeking or discreet... but it is always compelling and meaningful.

The spatial positioning of white can offset grain, enhance pattern, offer sharp definition or pale into infinity and it can balance the effects of matt or gloss, open out or pull together. White can seem to transcend the hold of substance and yet its satisfyingly solidity when captive in a surface material means that it partners perfectly with steel or stone, timber or fabric, natural or synthetic.

The seamless and fundamental homogeneity of DuPont™ Corian® makes it the ideal receiver and translator of white, as evidenced by the unerring popularity of this surfacing choice to realise a vast array of design projects. The judicious selection of solid tones presented here represents our profound appreciation for the beauty and endless adaptability of white.





## DESIGNER WHITE

FOR THOSE CREATIVE PROJECTS THAT CALL FOR PERFECT PURITY, HERE IS A WHITE THAT ASPIRES TO ITS ABSOLUTE FORM.

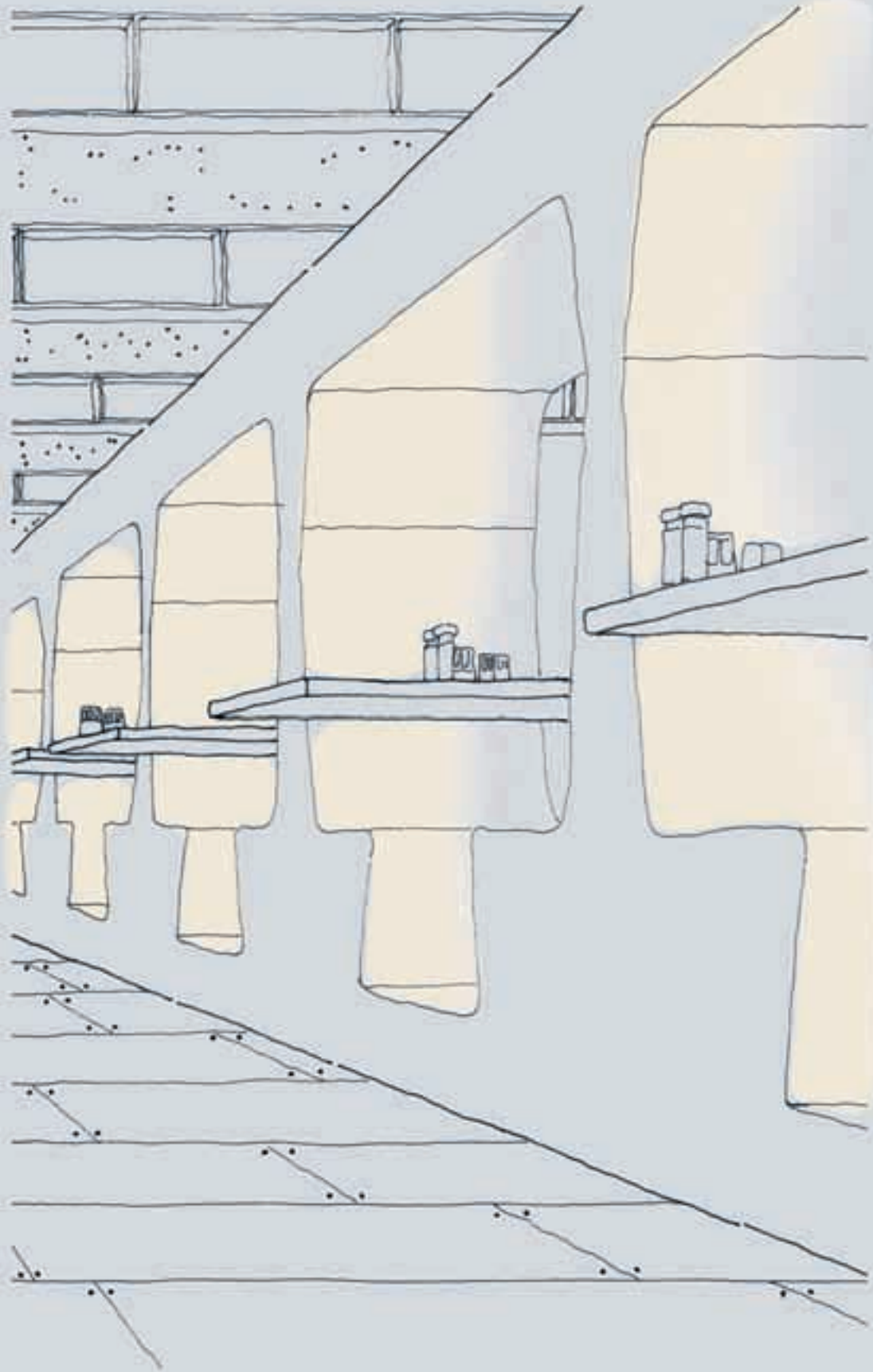
Listening to the audience is the essence of invention, thus the ground-breaking development of the ultimate white, named for those hands that will give it shape... and those who will understand how, when and where to apply its power wisely.

/// \*\*\* \_ \_ KF

## COLOUR STANDARDS REFERENCE CHART:

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RAL CLASSIC 9003  
sRGB 8 bit 235 238 238  
CAPAROL LAZUR 60



## CAMEO WHITE

CLASSIC, COOL AND ELEGANT, THIS CHARMING WHISPER OF WHITE EDGES TOWARD A SOFTER TONAL EXPRESSION WHILE MAINTAINING ITS IMMACULATE SENSE OF PURPOSE.

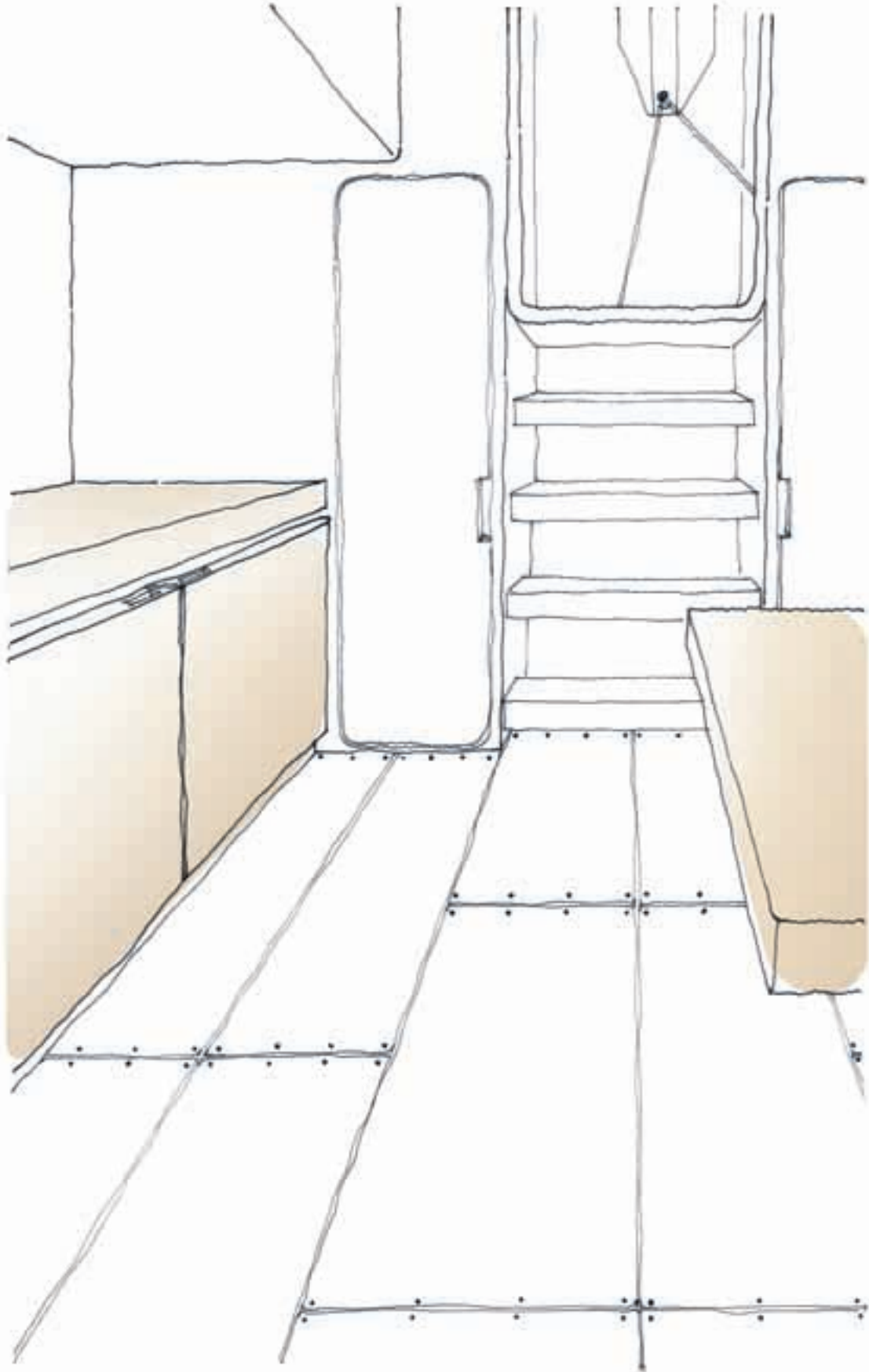
Its considerable virtues allow it to work and play wonderfully well with many different partners and its parchment-like purity presents a wealth of imaginative possibilities. A gentle mystique and the slightest suggestion of gray in its interaction with the light allows other tranquil tones to come into harmony without losing their place in the bigger picture.

/// \*\*\* — ■ KF

## COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 110 90 05  
sRGB 8 bit 223 222 215  
NCS S 0500-N  
CAPAROL CC BASALT 18





## BISQUE

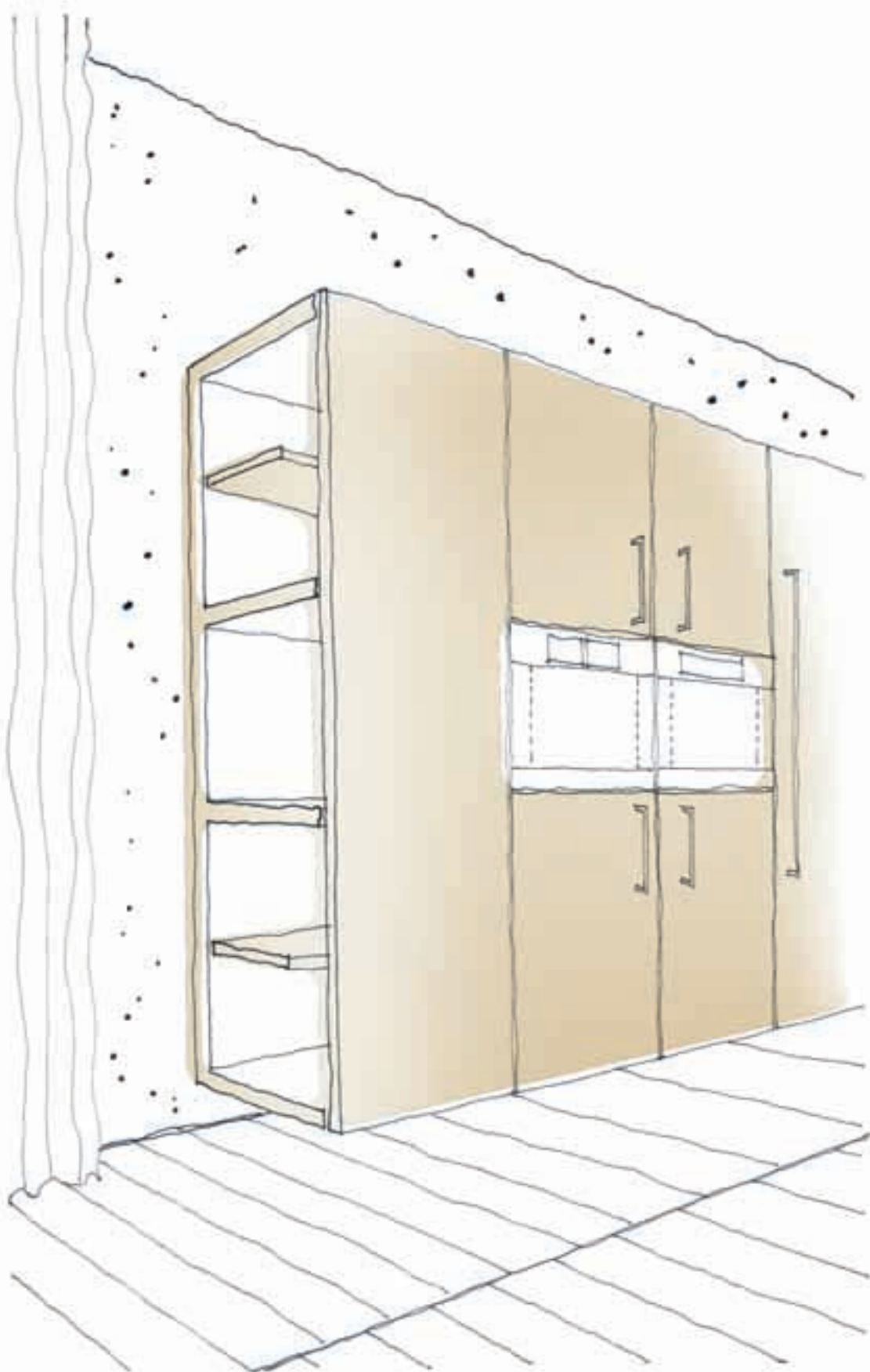
BAKED TO PERFECTION, THIS COLOUR SPEAKS OF THE SKILL OF THE ARTISAN, THE EMERGENCE OF THE MATERIAL FROM THE ETHEREAL, THE TRANSFORMATIVE DESIRE TO MAKE THINGS OF USE.

With a hint of the mineral, a chalky versatility and a substantive embrace of the light, this is a tone to elaborate upon, to give a vocation to and put to refined yet satisfying work within a welcoming space.

/// \*\*\* —■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL CLASSIC 9002  
sRGB 8 bit 216 213 203  
NCS S 0502-Y  
CAPAROL CC SCHIEFER18



## BONE

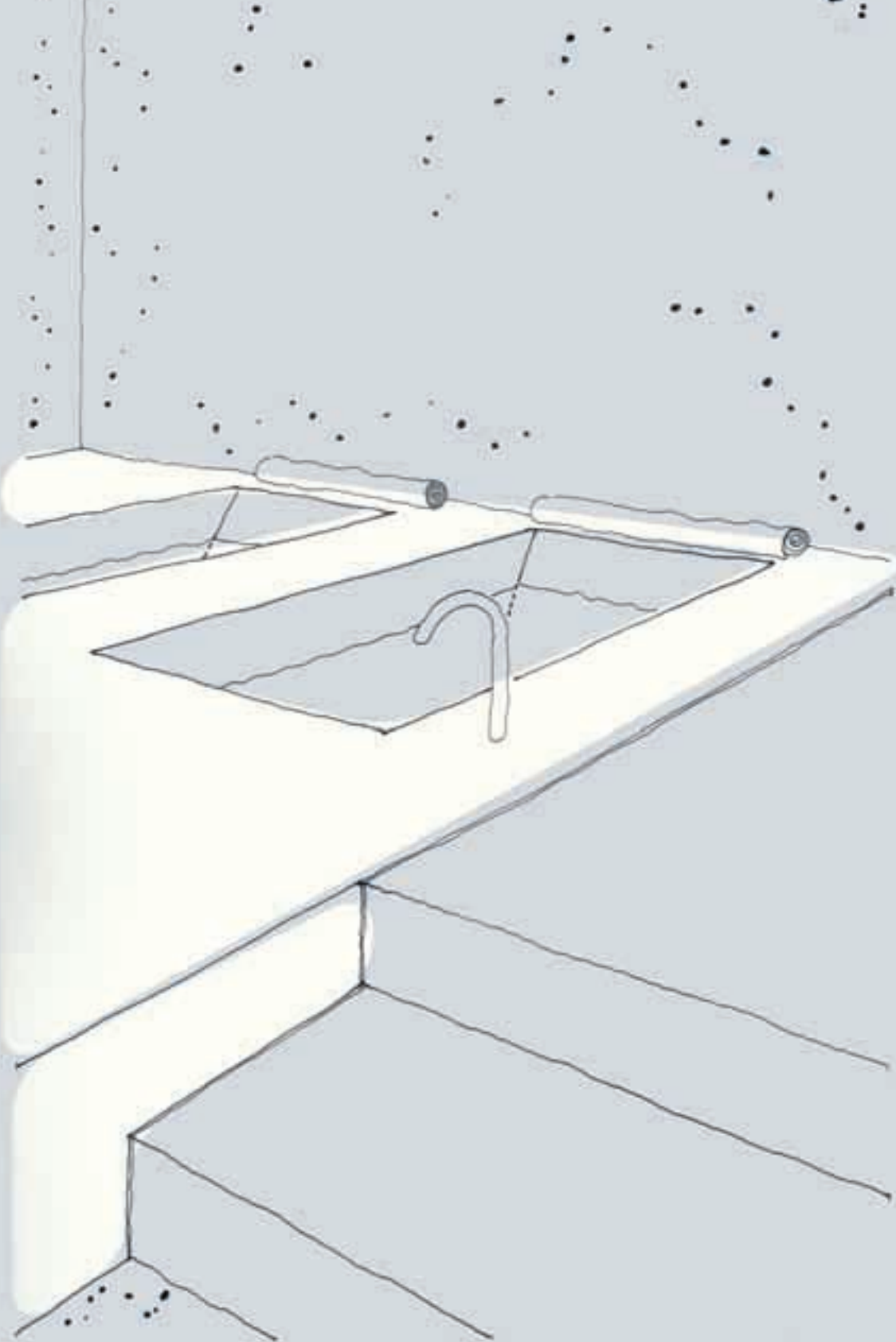
WITH SIMPLICITY OF INTENTION, THIS MUTED SHADE DRAWS ITS WHITENESS CLOSER TO THE EARTH, WHILE MAINTAINING THE SILKY CONSISTENCY AND AUTHENTICITY OF PURE STRENGTH.

This colour can stand back with self-assurance, allowing the tones it complements to speak their minds. The softest hint of caramel whets the appetite, inviting interaction, as this sophisticated shade casually keeps its cool.

/// \*\*\* —■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 095 80 10  
sRGB 8 bit 210 204 189  
NCS S 1005-Y10R  
CAPAROL SOJA 10



## GLACIER WHITE

PURE, REFRESHING AND YET CONSCIOUS OF THE FINER SUBTLETIES OF ITS PLACE WITHIN NATURE, THIS CROWD-PLEASING COLOUR CHOICE REACHES THE HIGH ALTITUDES OF VERSATILITY.

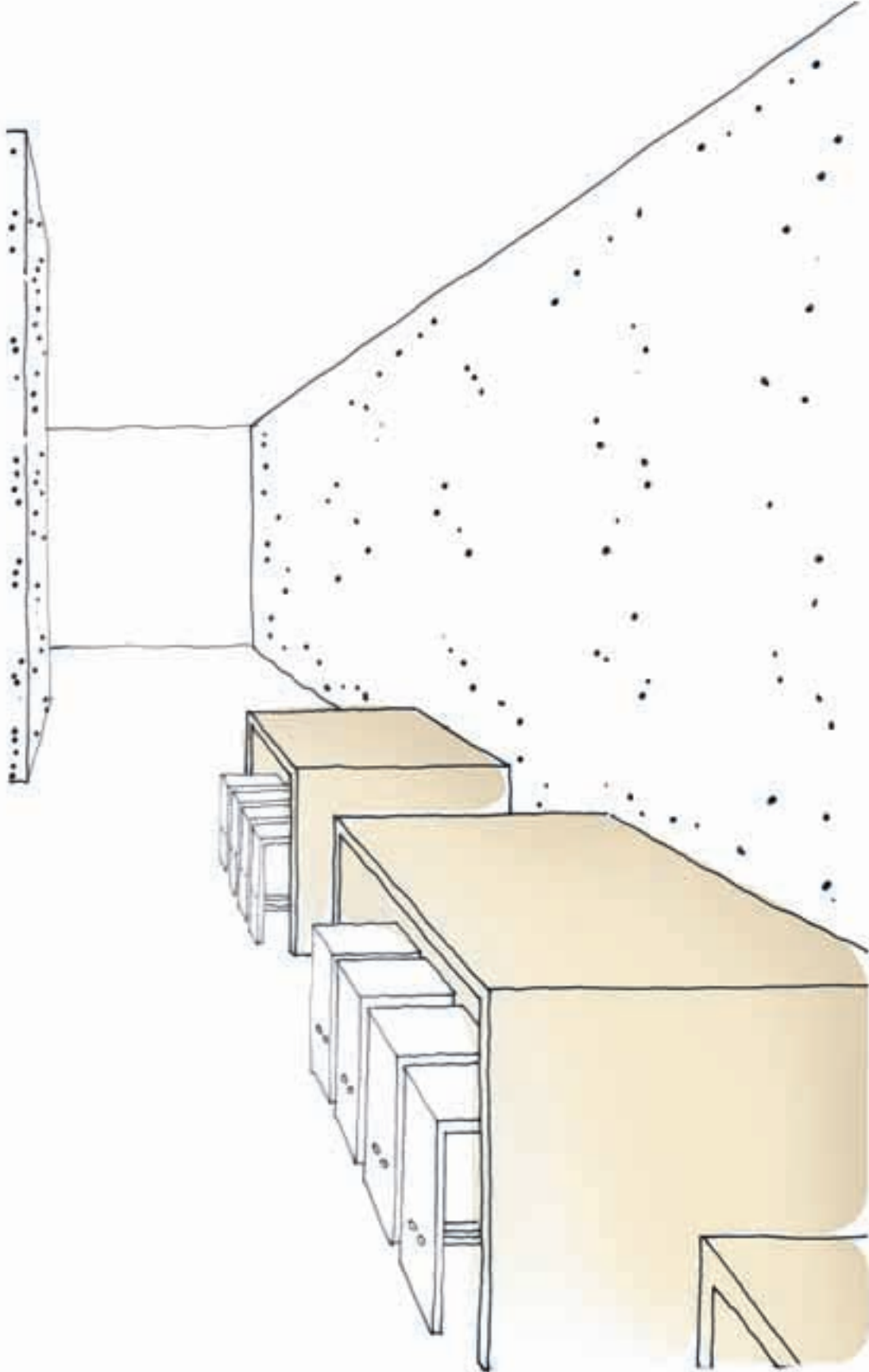
Monolithic, mysterious, entrancing and yet so eminently practical, this hard-working pillar of the white palette offers a timeless quality and a brilliant vitality that will both draw the attention and instil a steady confidence within its space.

///\*\*\*\_■KF

### COLOUR STANDARDS REFERENCE CHART:

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RAL CLASSIC 9016  
sRGB 8 bit 238 238 234  
NCS S 0300-N  
CAPAROL AGAVE 60



## VANILLA

DELICIOUSLY CREAMY, THIS HUE ELICITS A SENSUAL RESPONSE THAT REACHES BEYOND THE VISUAL TO THE WARMTH OF TASTE AND AROMA.

Absorbing and comforting, it offers white without confrontation, but does not always play it as safe as the name suggests, rather offering a delicacy that asks to be understood and appreciated. A colour to relax by, to listen with, to enjoy together, to encourage and to engage, its smooth approachability offers multiple applications along the warmer turnings of the colour wheel.

/// \*\*\* ■■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 095 90 10  
RAL CLASSIC 1013  
sRGB 8 bit 228 222 206  
NCS S 0804-Y10R  
CAPAROL CC OLIVE 18



## GRAYS AND BLACKS

With an exquisitely nuanced versatility, gray is the secret-keeper of the colour spectrum, capable of taking on many roles and disguises. Chic, refined and sophisticated it draws its strength from the primordial minerals of nature, and as mysterious as it can seem, it nurtures the birth of so many ideas, so much creativity in its understated adaptability.

Spanning the tonal landscape between dark and light, gray modulates the shadows and offers restrained contrast, either encouraging other colours to emerge boldly from the background or to quietly retreat to restfulness. In paler tones and in certain circumstances gray actively competes with white in its ability to increase a sense of space. In can take on warmth with a light touch of yellow or move back to coolness with traces of violet and blue. Gray can take the edge off harder blacks with its graceful flair for reflectivity.

Polished or honed, multi-talented gray can be either the star of the show or its reliable supporting cast. Deep, absorbing tones add gravity, while in lightness it softens the ambience with an ethereal insight. As a solid surfacing choice, the profound consistency of the carefully chosen grays in the DuPont™ Corian® Tones collection enables their application to a significant range of creative projects, while the singular, saturated black in this presentation does everything that could be asked of a colour of such completeness.



Light Ash

Pearl Gray

Silver Gray

Deep Gray



Private Gray

Elegant Gray

Athena Gray

Nocturne



## LIGHT ASH

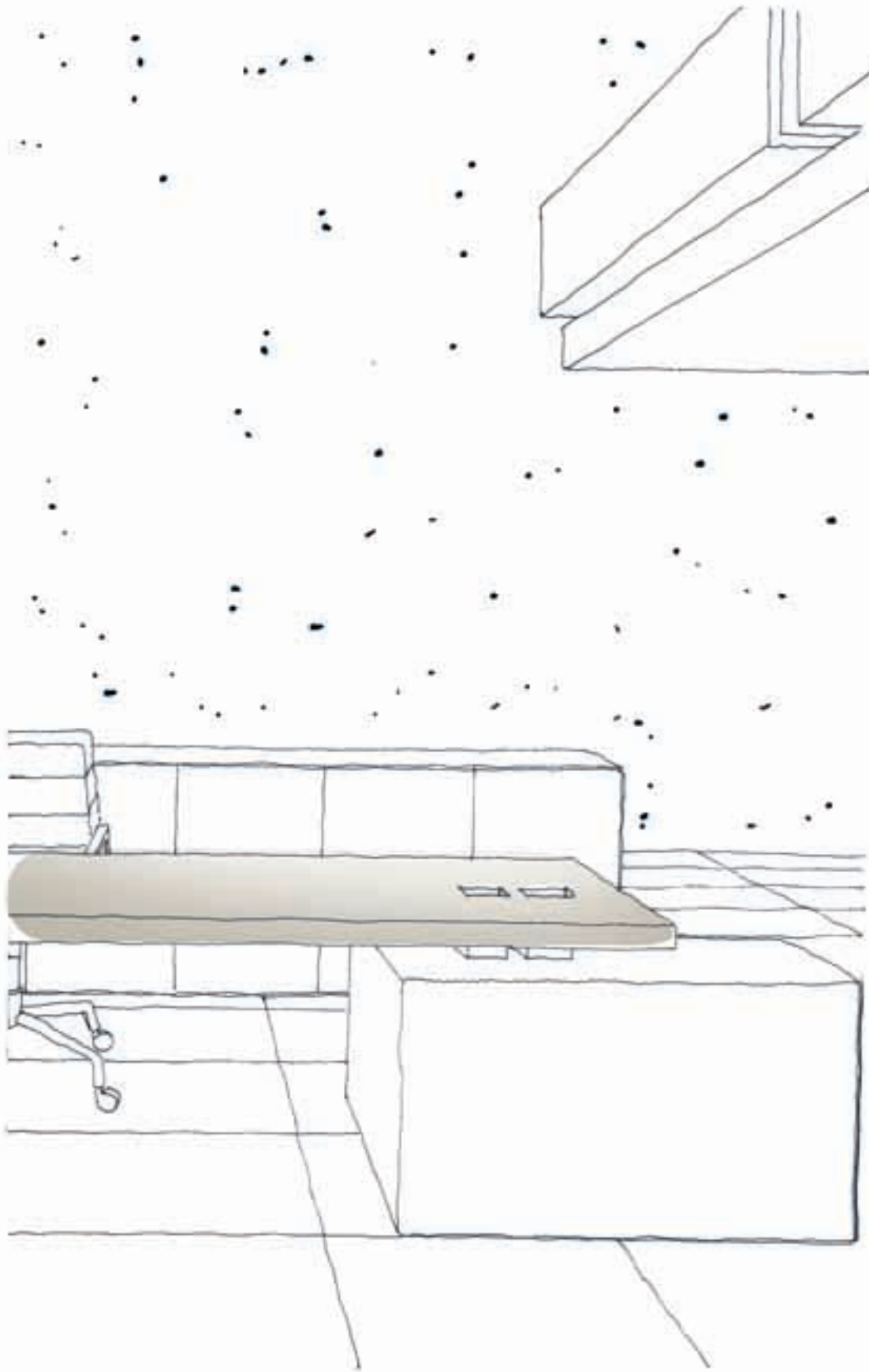
CAPTURING NATURE'S MOST PLAYFUL FLIRTATIONS WITH THE GRAY SCALE, THIS MEREST HINT OF COLOUR SUMMONS FRESH BREEZES AND DIFFUSED DAYLIGHT, SOFT CINDERS AND THE FASCINATION OF LIGHT FALLING ON THE FINEST AND SHEEREST OF MATTER.

An empathy with blue brings this colour choice into easy partnership with the shorter wavelengths of the spectrum, while its lustrous material expression would pair magnificently with more dramatic textures.

/// \*\*\* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 000 90 00  
sRGB 8 bit 226 226 226  
CAPAROL LAZUR 30



## PEARL GRAY

AS PRECIOUS AS THE LIFE IT EMERGES FROM, THIS HUSHED AND MEDITATIVE TONE TRANSCENDS TIME WITH A SERENITY THAT REFLECTS THE CHANGING MOODS AROUND IT, WHILE MAINTAINING A GRACEFUL SENSE OF SELF.

Its affinity with colours in the cooler range makes it a smart choice for spaces that have much on their mind.

/// \*\* \* - ■ KF

### COLOUR STANDARDS REFERENCE CHART:

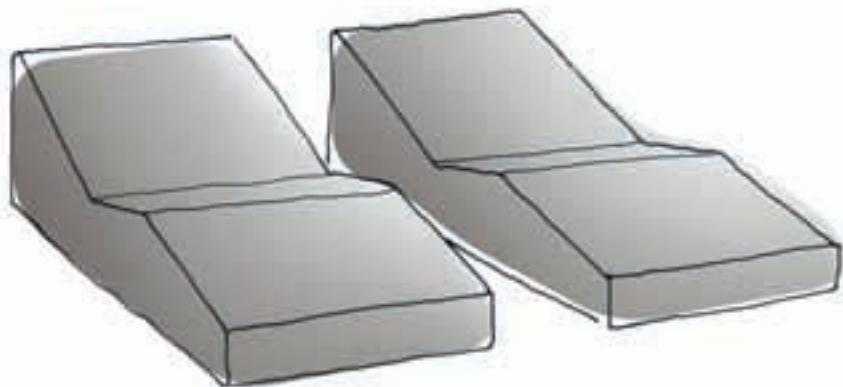
RAL DESIGN 000 80 00  
sRGB 8 bit 193 195 193  
NCS S 1500-N  
CAPAROL CC BASALT 15

## SILVER GRAY

HONEST YET SPIRITED, THIS HONED METALLIC HUE HAS A CONFIDENCE THAT POSITIONS ITSELF IN SPACE WITH MEANING AND PURPOSE.

The softest shimmer as it dances with the light settles to engaging simplicity in darker conditions. Tasteful hints of violet bring out the fresher spectral tones that allow this solid choice to blend beautifully with other noble materials.

/// \*\*\* — ■ KF

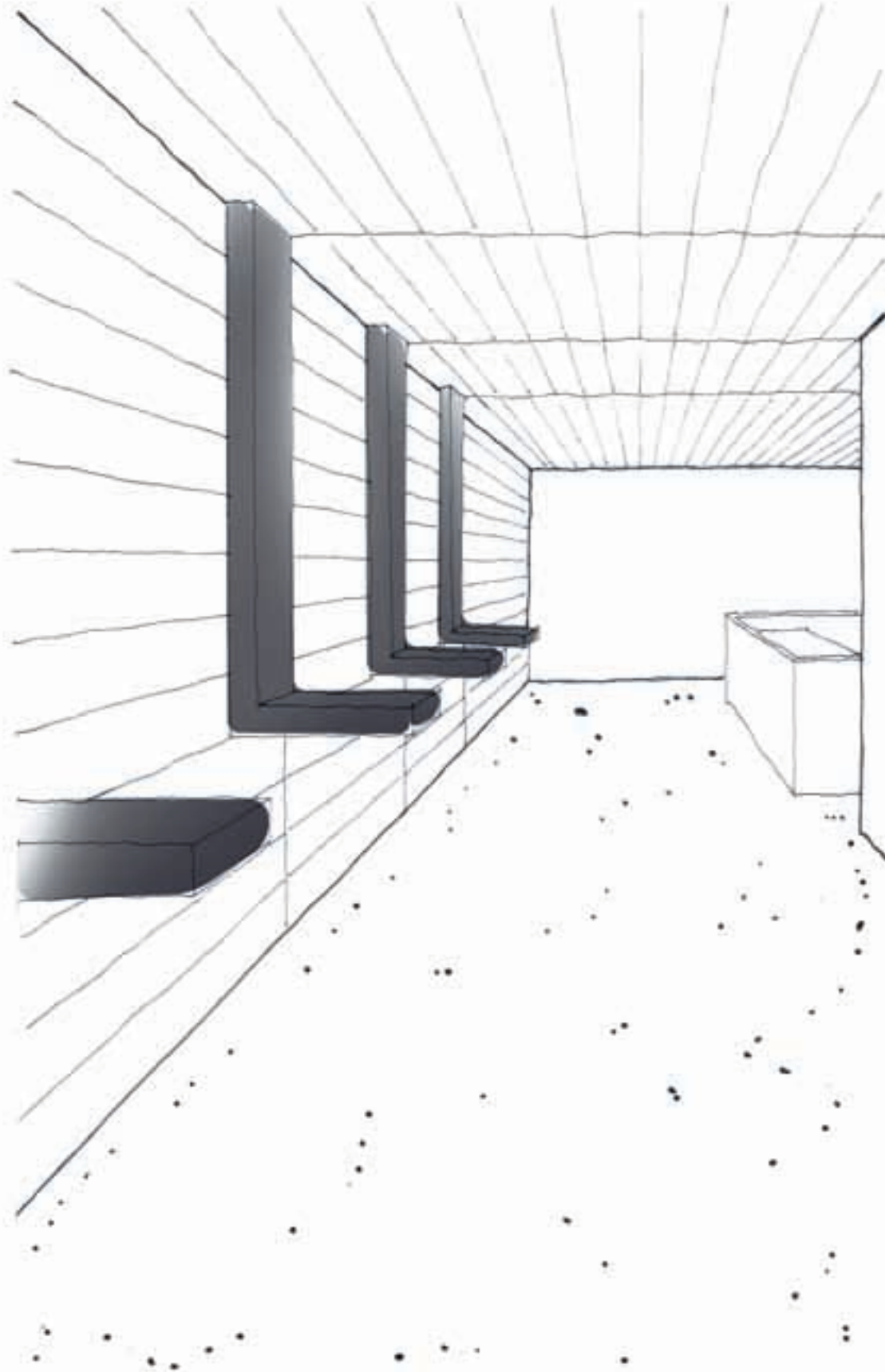


### COLOUR STANDARDS REFERENCE CHART:

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RAL DESIGN 000 70 00  
sRGB 8 bit 171 171 171  
NCS S 3500-N  
CAPAROL LAZUR 30





## DEEP GRAY

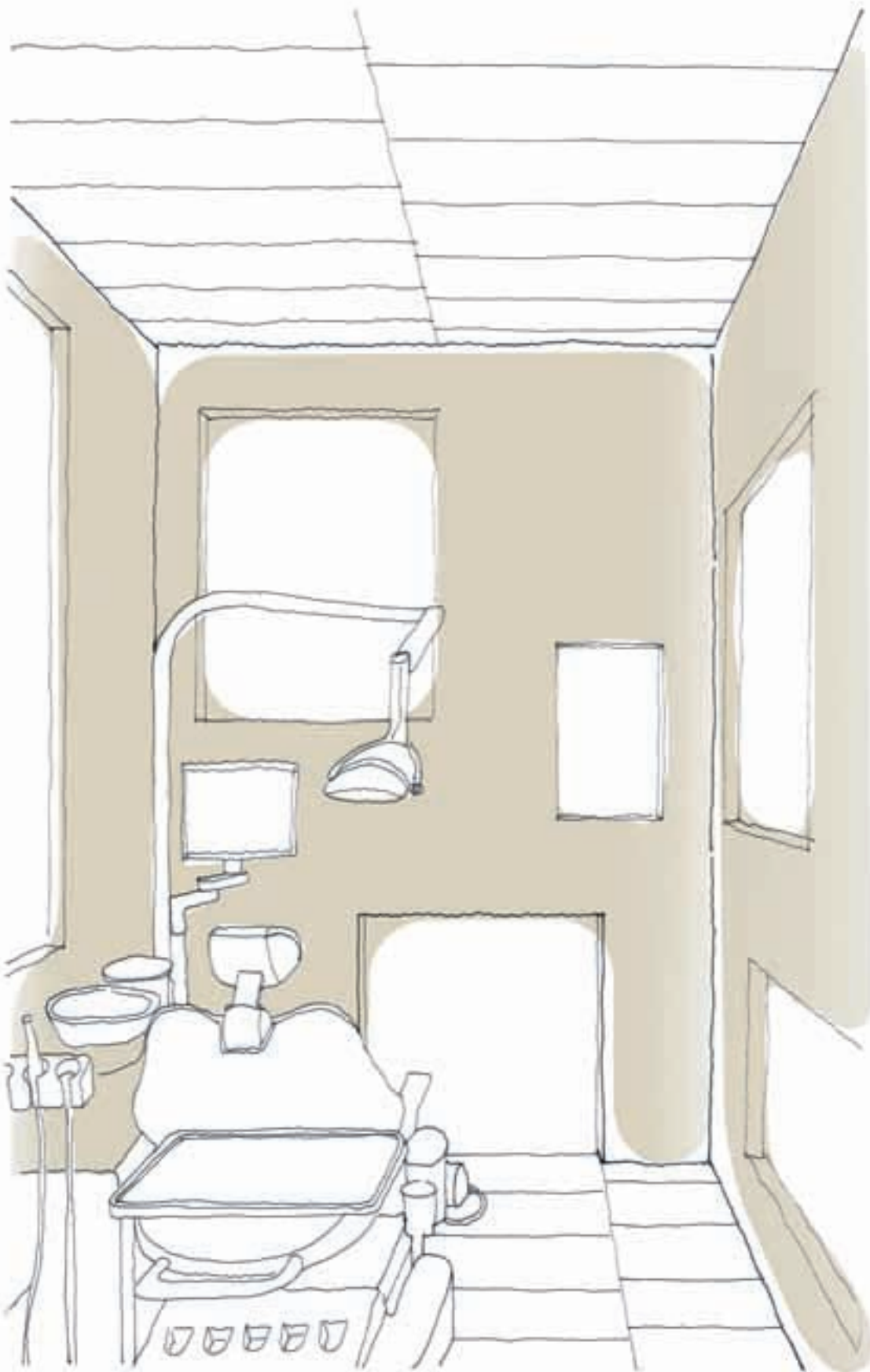
REASSURINGLY SOBER, THIS DENSELY TONED RESOLUTION OFFERS A DECISIVE SHADE OF GRAY THAT PROMISES TO BRING GRAVITAS WITHOUT SACRIFICING SUBTLETY.

Dignified and thoughtful, it edges toward solemnity while also proposing a richness of possibilities in its interaction with other deeper or bolder colours.

/// \*\*\* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 000 40 00  
sRGB 8 bit 094 094 094  
NCS S 6000-N  
CAPAROL GRANIT 15



## PRIVATE GRAY

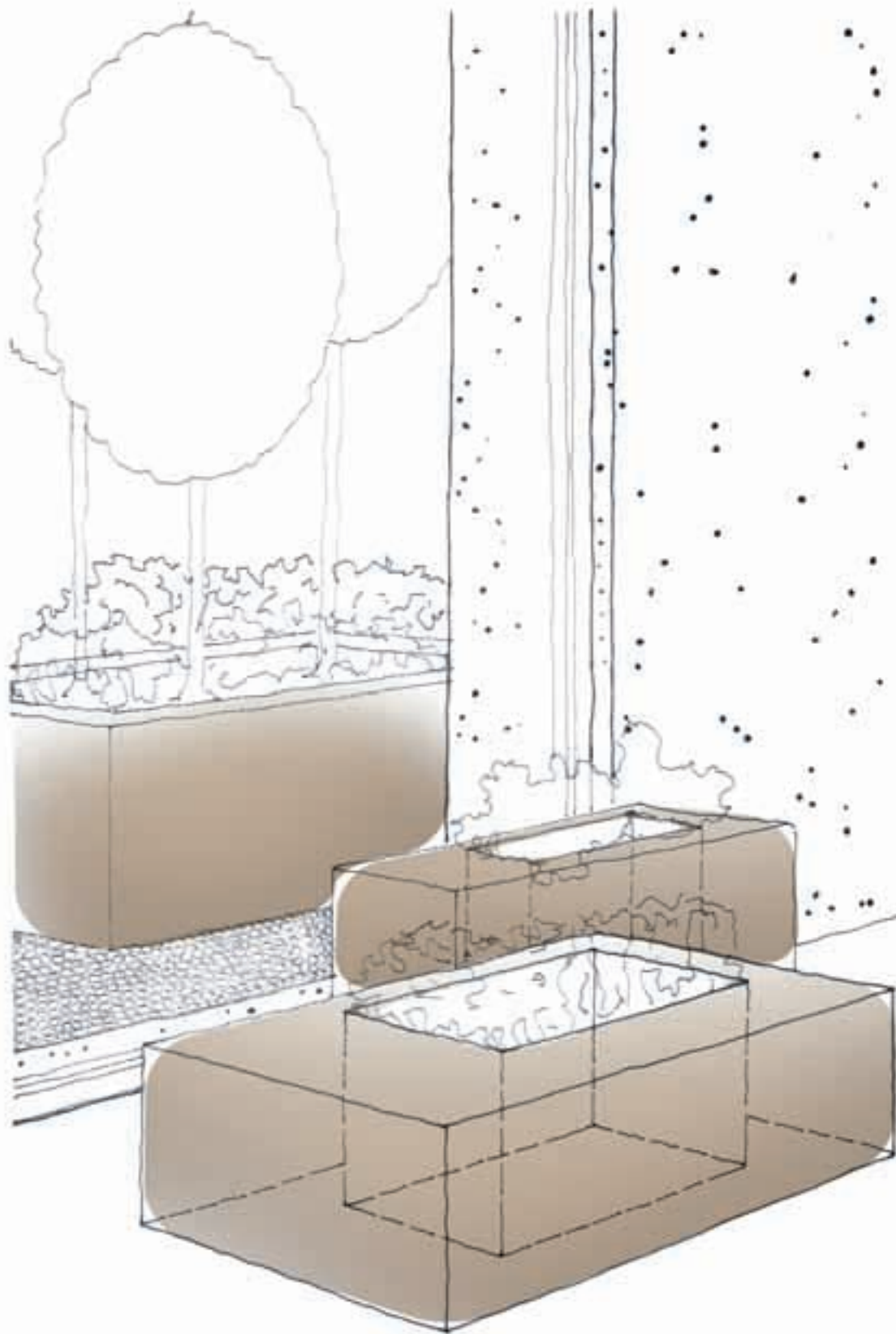
THIS PALER TONE IS RESERVED AND COURTEOUS. IT DOES NOT IMPOSE ITSELF ON ITS SURROUNDINGS, BUT RATHER OFFERS AN EVENNESS OF CHARACTER THAT IS FAR FROM ALOOF.

Discreet yet approachable, it has a coy inscrutability that is just beginning to absorb the warmer, earthier hues into its gentle demeanour.

/// \*\*\* — ■ KF

## COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 095 80 10  
sRGB 8 bit 204 198 182  
NCS S 2005-Y20R  
CAPAROL SOJA 10



## ELEGANT GRAY

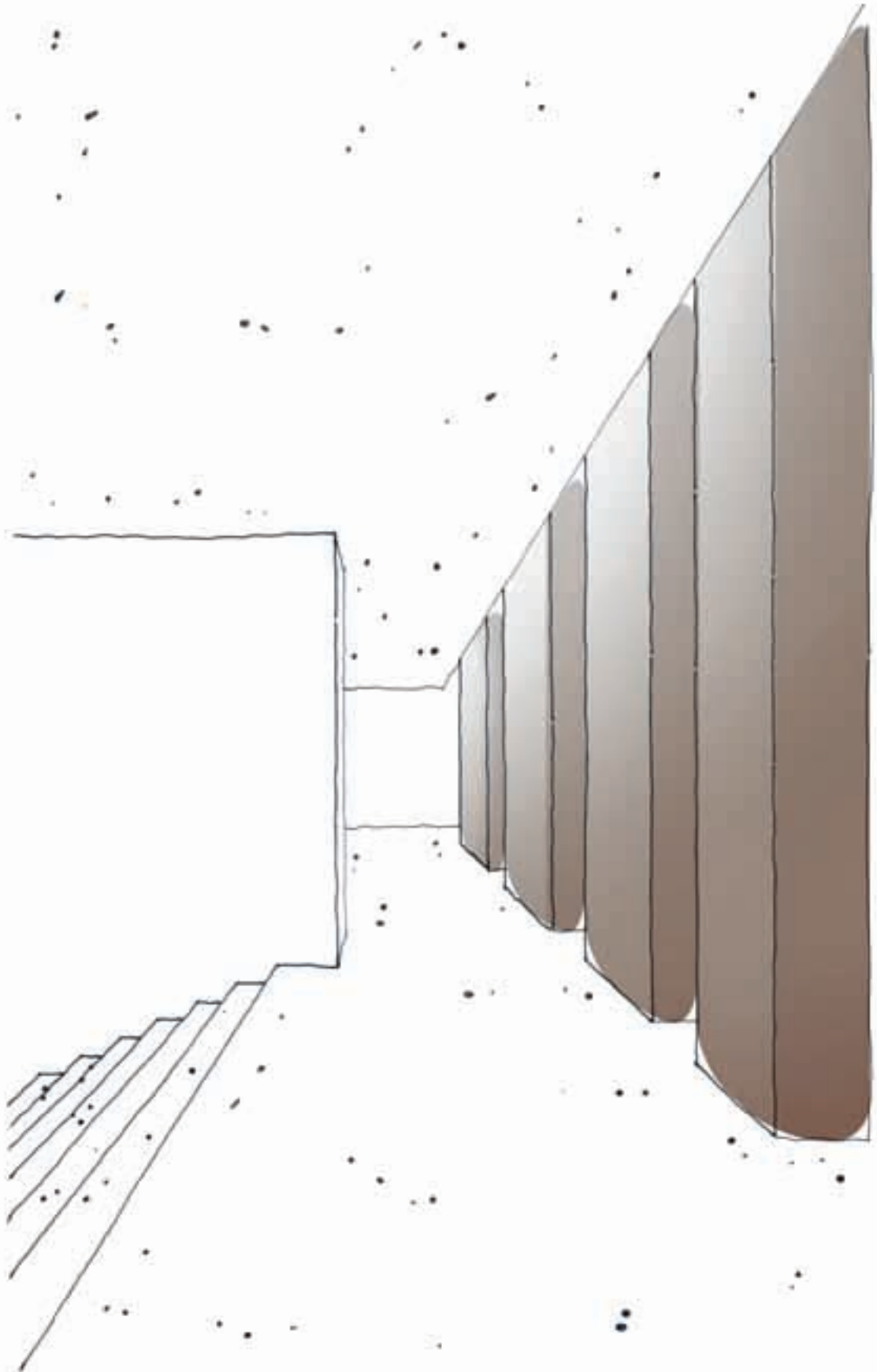
A COLOUR SO ENDURINGLY CHIC AND PLEASING TO LIVE WITH, THIS SILKY TONE TAKES PRIDE OF PLACE IN THE PANTHEON OF VERSATILE NEUTRALS WITH A WORK ETHIC THAT BELIES ITS CLASSIC NOBILITY.

Soft and subtle, it moves graciously toward warmth while carefully maintaining its composed equanimity.

/// \*\*\* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 070 70 10  
sRGB 8 bit 182 169 155  
CAPAROL CARMEL 5



## ATHENA GRAY

ECHOING THE RESTFULNESS OF DUSK, THIS ALLURING SHADE OF GRAY HAS A PEBBLE SMOOTHNESS THAT GROUNDS IT IN COMFORTING SOLIDITY, WHILE ALSO HINTING AT ICONIC GLAMOUR.

Strategic use of this colour can anchor a scheme with a steady, centred tranquillity and can intelligently offset the brighter jewel-like tones.

/// \*\*\* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 060 60 05  
sRGB 8 bit 150 143 138  
NCS S 4005-Y50R  
CAPAROL SIENA 15



## NOCTURNE

THE INTENSITY OF THE DEEP NIGHT AND THE MYSTERIOUS ENERGY OF ENDLESS SPACE ARE CAPTURED IN A COLOUR OF SUCH PANTHER SLEEKNESS THAT IT MUST BE APPROACHED WITH ABSOLUTE RESPECT.

Black is the ultimate beautifier of other colours, the embodiment of substance, and here to be found in extraordinarily malleable form... yet its enveloping density requires both wisdom and courage.

/// \*\* \* - ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 000 25 00  
RAL CLASSIC 9005  
sRGB 8 bit 59 59 59  
NCS S 9000-N  
CAPAROL CC GRAPHIT 0



## YELLOW, ORANGE AND RED

From fiery heat to intense passion, the vigorously warm colours elicit strong responses and have been assigned clear cultural roles... and yet there are delicacies to be found here that go deep beneath the surface. Often signifying a need for caution, they insist on respect in their application, but can bring rich rewards to the bold.

Capable of instilling cheerfulness, appetite and fervour, there is little that is shy about their scene-stealing presence as they immediately announce themselves with conviction. These colours demand to be noticed and can eagerly absorb the light, however, there is both a youthful readiness and a resonant maturity in long familiar hues that were among the first to enhance human creativity.

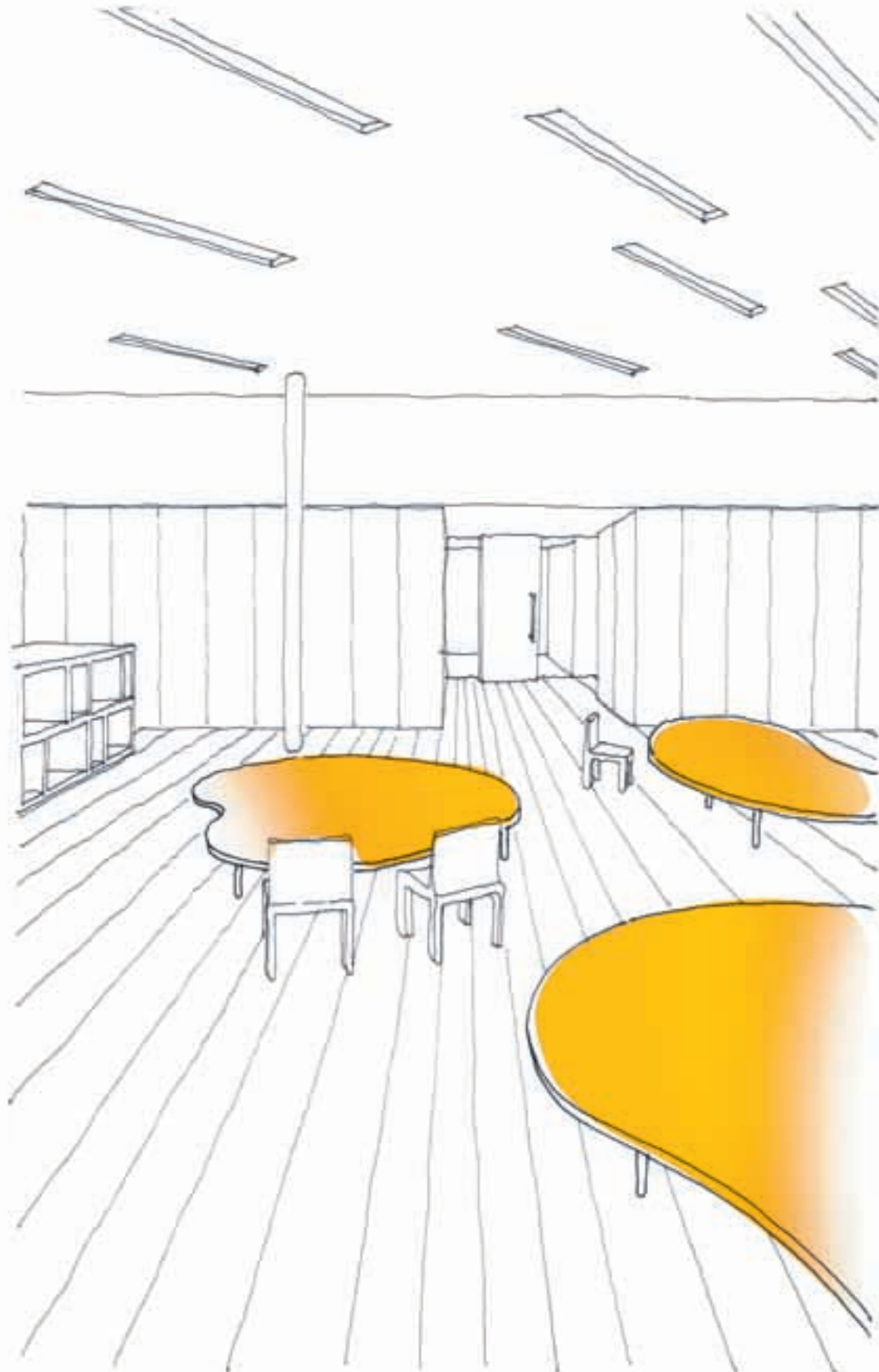
Traditional pigments enabled the expression of decorative energy in some of our earliest forays into art and architecture, and this combined with our attraction to the ripeness of food that is ready to enjoy has long been translated into objects of desire. From the ceramic glazes of dynastic empires to the fading frescoes of civilisations past...red, orange and yellow have represented treasure, nobility and primal power. Personified here in such a modern and versatile material, this heritage takes on new and resolute life.



Imperial Yellow

Citrus Orange

Royal Red



## IMPERIAL YELLOW

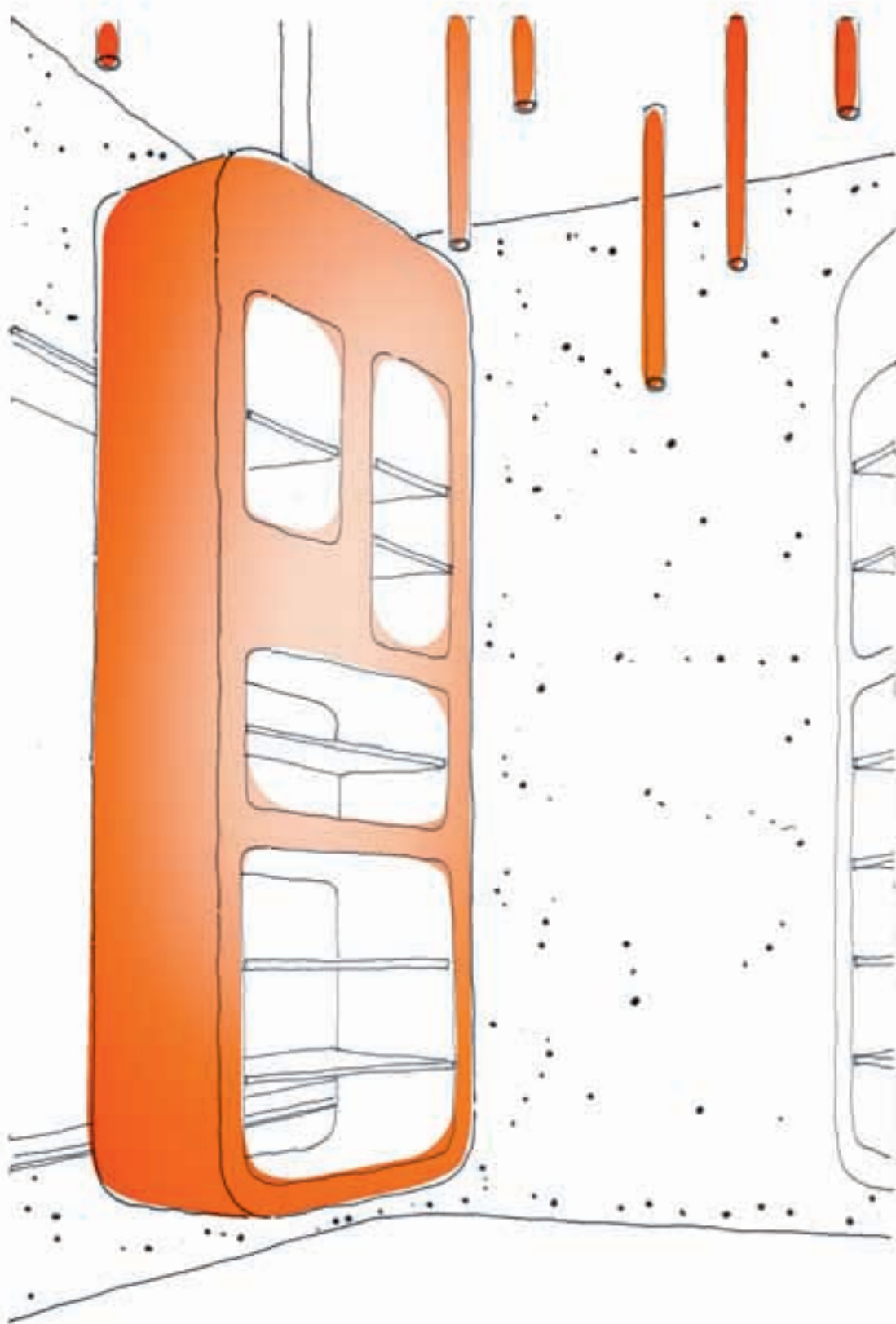
VIVID AND DRENCHED WITH BRILLIANT COLOUR, THIS PARTICULAR SHADE OF YELLOW ALSO HARBOURS A FEW SURPRISES.

Once it has our attention, it steps back to a more relaxed lustre that knows it offers lasting value. Comfortingly warm without being dazzling, it is the reflection of the late afternoon sun, fully absorbed into the smoothness of mass.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 080 80 80  
sRGB 8 bit 247 188 024  
NCS S 0580-Y20R  
CAPAROL PALAZZO 355



## CITRUS ORANGE

CONFIDENTLY VIBRANT, THIS TONE HARNESSSES ITS ZEST FOR LIFE INTO A TASTEFUL APPRECIATION FOR THE MORE GROUNDED ASPECTS OF ITS NATURE.

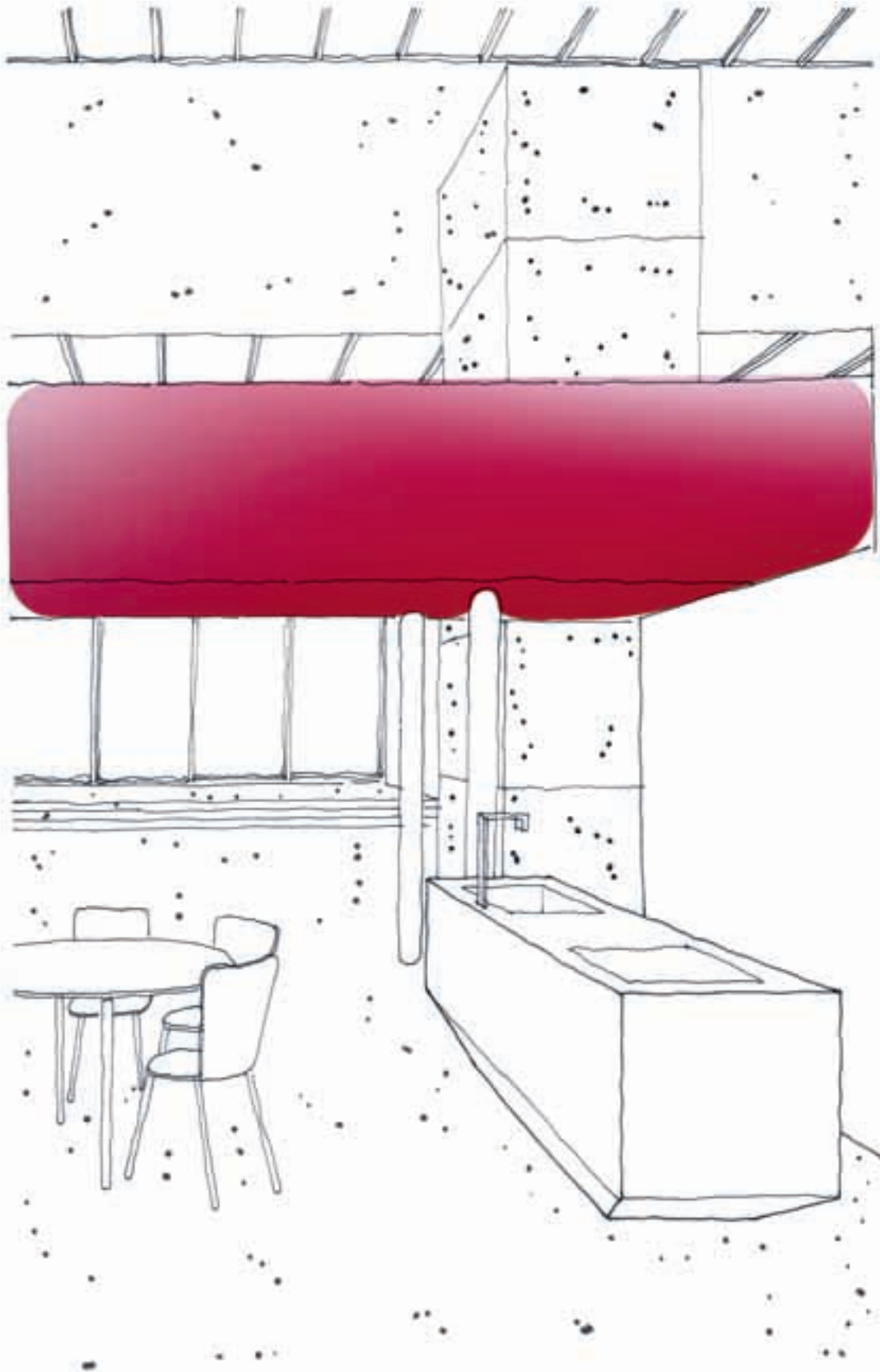
A mouth-watering tanginess quenches the call for deep colour without overdoing the drama. As effective as the ochre that may have influenced our first affinities with orange, this shade is rooted in reality and ready to be of service.

/// \*\* \* — ■ KF

## COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 050 60 60  
sRGB 8 bit 217 115 066  
CAPAROL APRICO 155





## ROYAL RED

A TONE THAT UNDERSTANDS THE RESPONSIBILITY THAT COMES WITH POWER, ITS SATURATED CONSISTENCY HAS A DIGNITY OF TEMPERAMENT.

Velvety smooth yet robust and utterly self-assured, this is a shade that allows for a more subdued expression of red's opulence. An accent of timelessness, drawn from nuances of earthy brown, makes this a solid choice for occasions when considered but courageous use of colour is called for.

/// \*\* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 030 30 45  
sRGB 8 bit 126 039 039  
NCS S 3560-Y90R  
CAPAROL BAROLO 95



## BROWNS AND PURPLES

Scanning a broad vista of tones from subtle to saturated, this chromatic grouping offers a stabilising depth that can add atmosphere, balance and definition. Rich in harmonic possibilities from warm to cool, light to dark, these colours embody an intimate connection to the earth that brings robust benefits.

A sense of the fundamental and the constructive enables the browns and purples to keep the temperament even and the ambience settled, while a touch of mystery emerges within the spectral shift toward alluring violet.

This sturdy structural presence, as though hewn from the terrain, takes on a sleek flexibility when encapsulated within the homogenous sheen and pure consistency of Corian®.



Clay

Absolute Beige

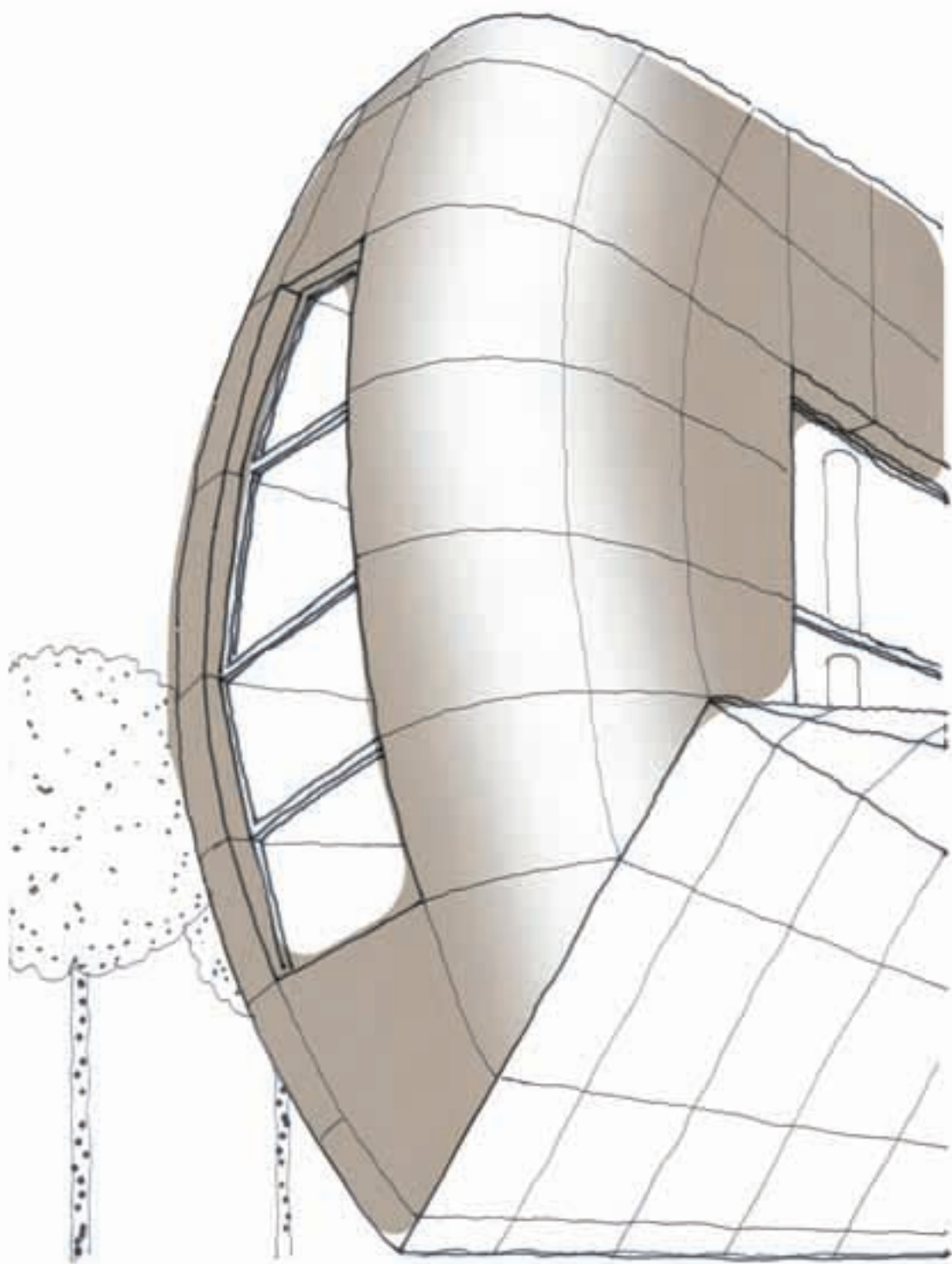
Grand Brown

Coffee Bean



Distinct Tan

Chic Aubergine



## CLAY

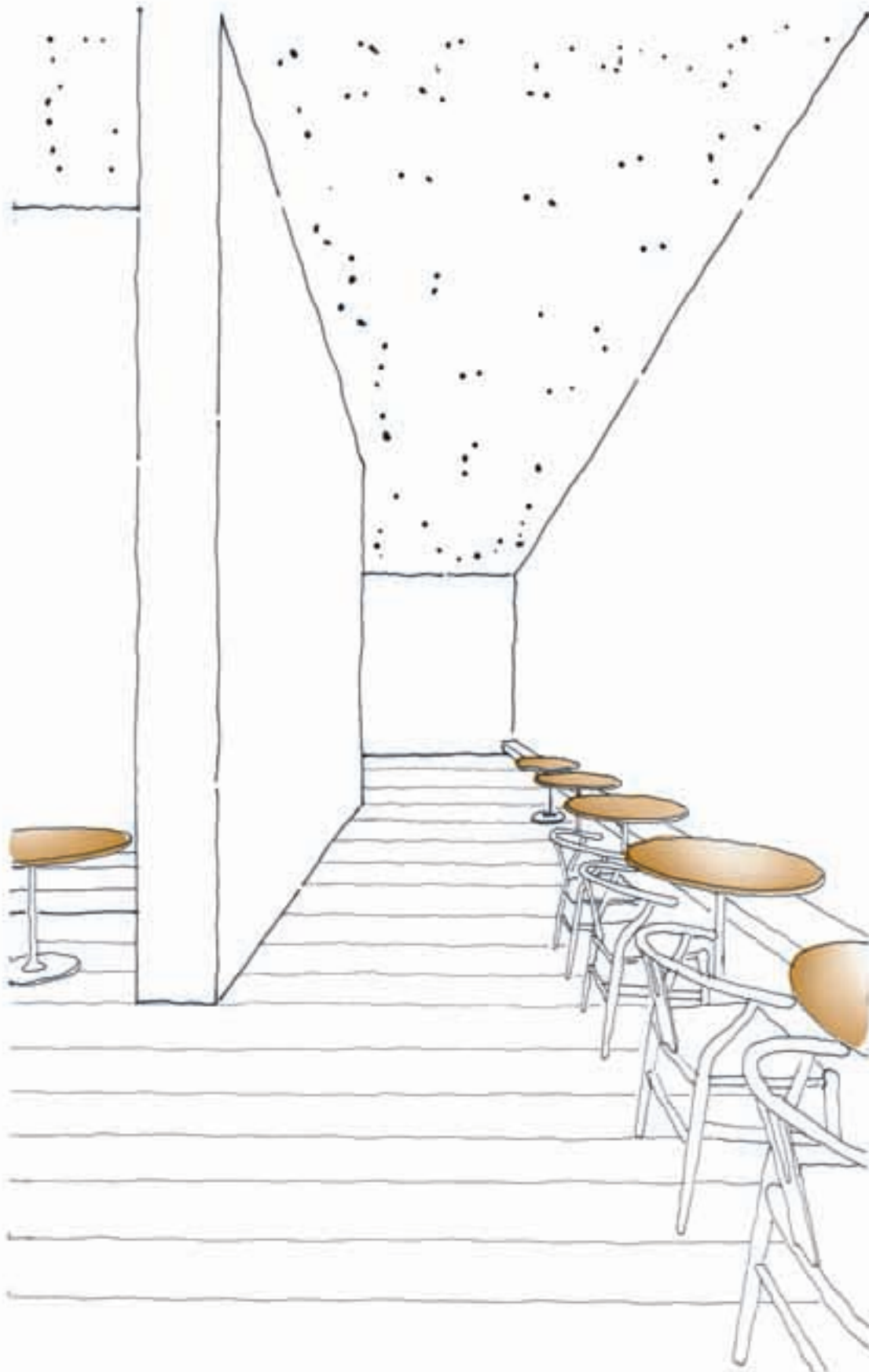
COOL AND SILKY IN COMPOSITION, THIS SHADE OF BARELY BROWN ACKNOWLEDGES THE INFLUENCE OF GRAY WHILE FILTERING THROUGH THE EARTHIER TONES OF ITS ORIGINATION.

The usefulness of a colour choice so adaptable in its neutrality opens up abundant opportunities for ingenuity in application. Modifying to whatever form is asked of it, it occupies space co-operatively.

/// \*\*\* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 060 70 05  
sRGB 8 bit 178 169 160  
NCS S 2002-Y50R  
CAPAROL ONYX 45



## ABSOLUTE BEIGE

WARMING TOWARD A RESTFUL TOUCH OF THE PALEST YELLOW, THIS UNDERSTATED COLOUR IS HAPPY TO MODERATE ITS ENVIRONMENT WITH SIMPLICITY.

With no desire to grab the limelight, its strength is not diminished by its modesty, but calmly rooted in its endless functionality.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 070 70 30  
sRGB 8 bit 201 164 120  
NCS S 2020-Y40R  
CAPAROL CC MAROC 13



## GRAND BROWN

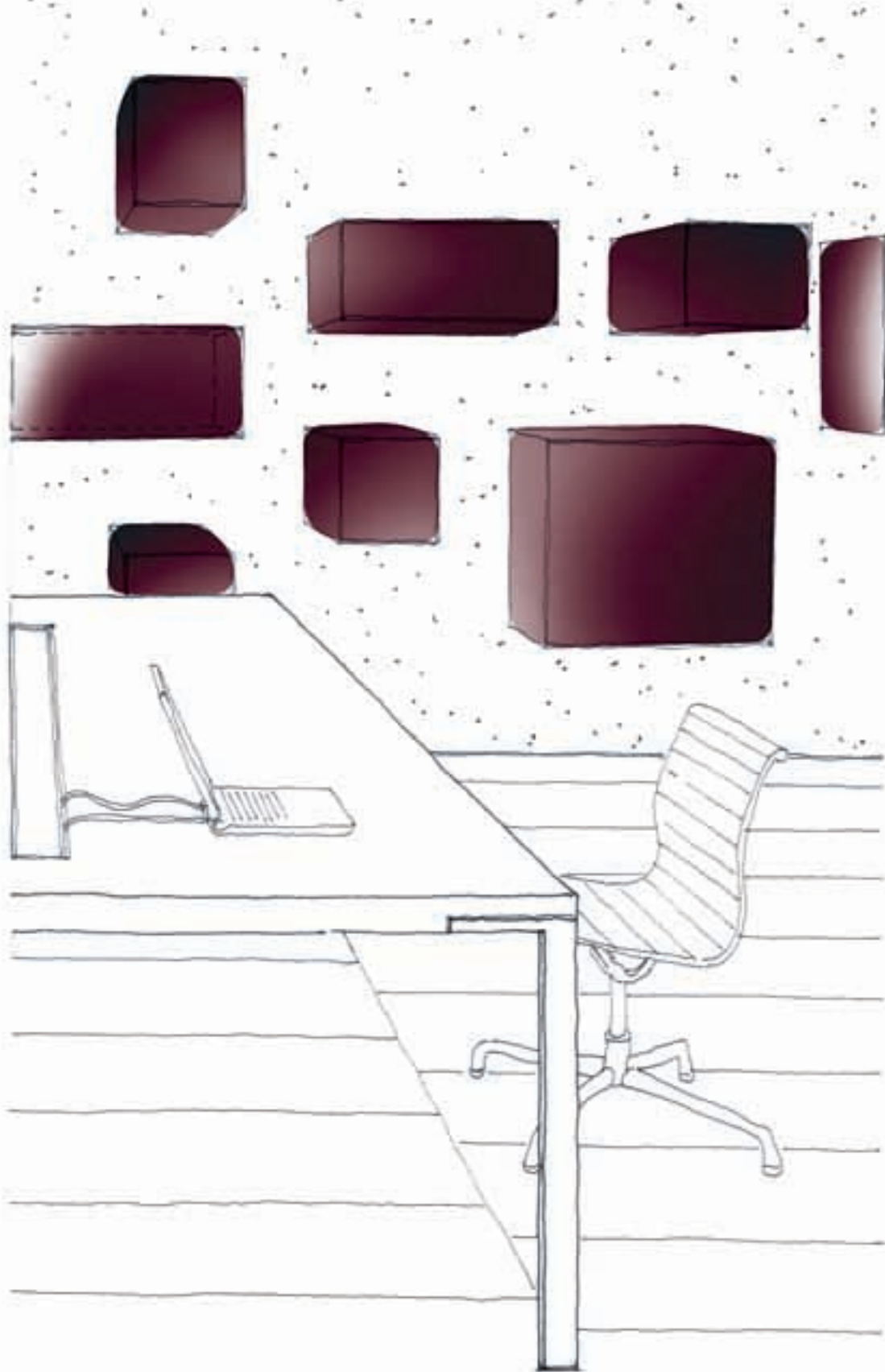
SUN-RIPENED SIENNA IMMERSSES THIS HUE WITH TERRACOTTA WARMTH.

Grounded in confidence, it has all the richness of fertile soil and mature woodland growth. While it will add an absorbing depth that asks for selective application, this colour also nurtures with a comforting vitality.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 040 40 30  
sRGB 8 bit 133 079 064  
NCS S 6020-Y70R  
CAPAROL CAMEO 95



## COFFEE BEAN

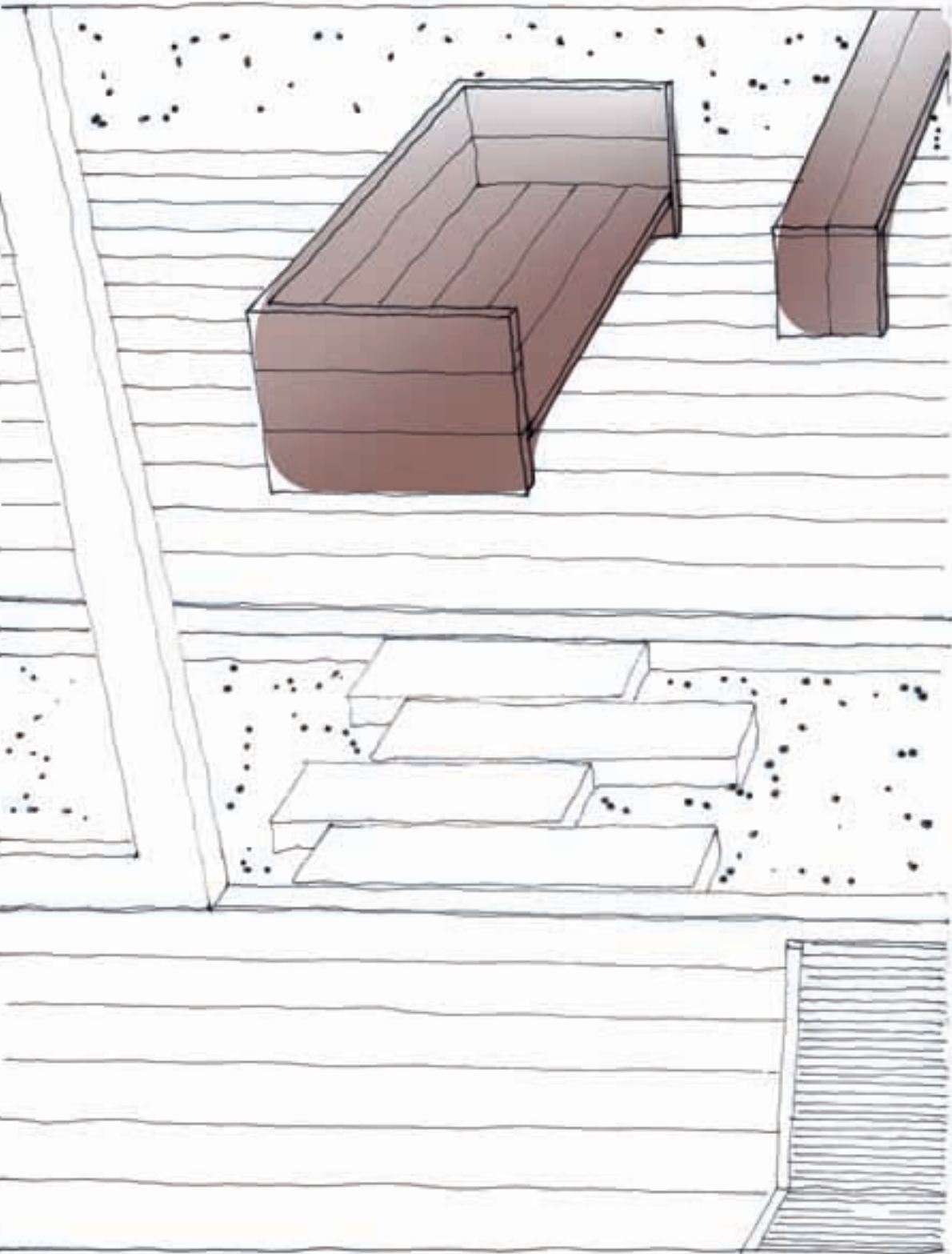
WHEN THE DESIGN VISION DEMANDS AN UNCOMPROMISING BROWN, THIS INTENSE ESSENCE OF COLOUR IS REplete WITH DARK, RICH HUE.

Concentrated in flavour and profound in resolution, it is sustained within a material that can achieve striking angles, smooth planes or sculptural fluidity.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL CLASSIC 8022  
sRGB 8 bit 66 61 59  
NCS S 8505-Y20R  
CAPAROL OLIV 5



## DISTINCT TAN

THIS IS A SHADE THAT IN TAKING UP THE SOFTEST BLUSH OF ROSE LOSES NOTHING OF ITS PRACTICAL RELEVANCE.

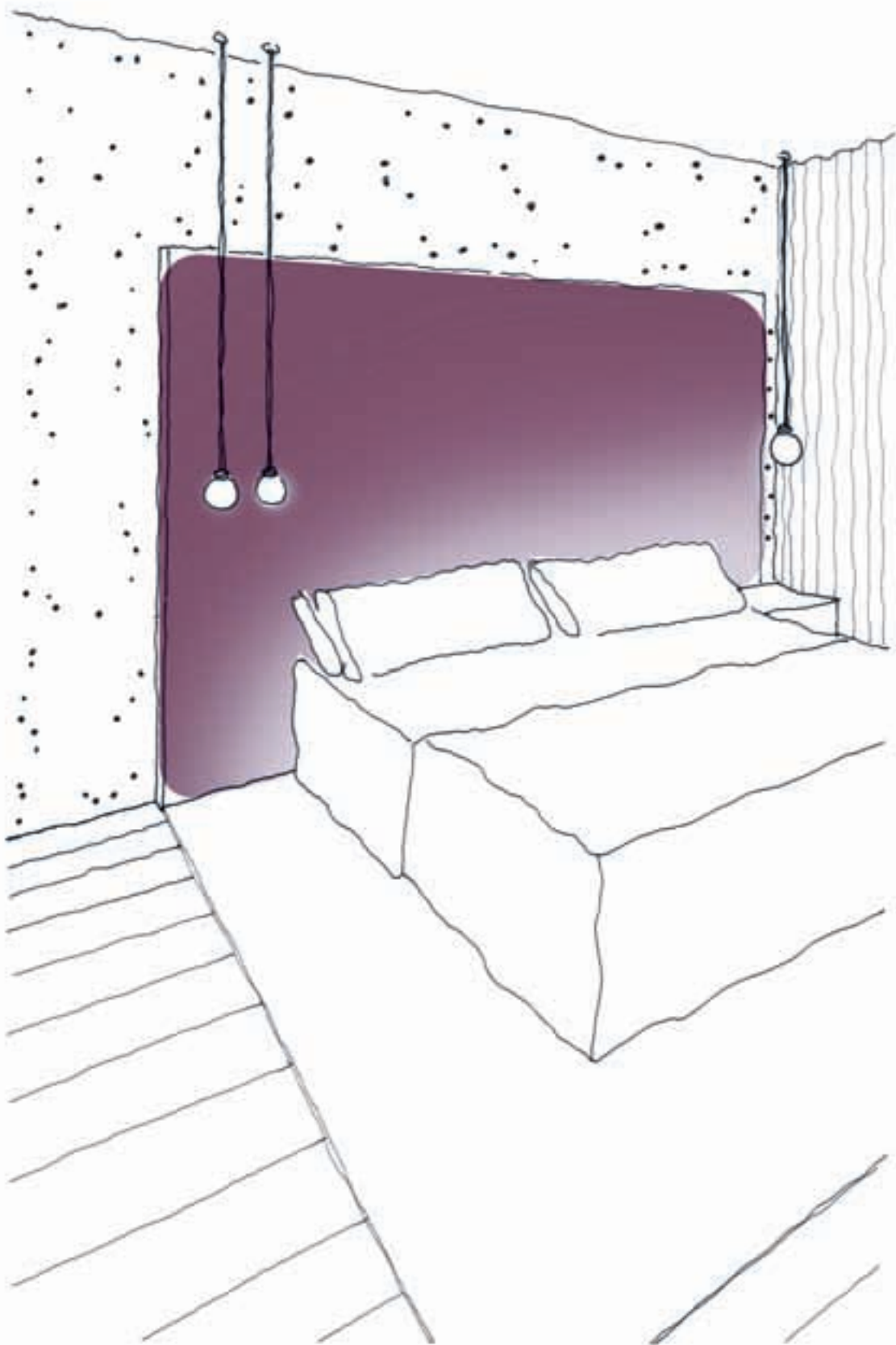
Dependable in its chic potential, it has an approachability that accommodates bolder expressions of character within its milieu. A polished performer, this reassuring tint of brown will keep its disciplined cool.

/// \*\*\* — ■ KF

## COLOUR STANDARDS REFERENCE CHART:

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RAL DESIGN 050 60 10  
sRGB 8 bit 159 141 133  
NCS S 4005-Y50R  
CAPAROL APRICO 5



## CHIC AUBERGINE

THE VELVET SOPHISTICATION OF THIS SATURATED SHADE OF PURPLE OFFERS VIBRANT OPULENCE IN THE SLEEKEST OF SURFACE SOLUTIONS.

Capturing the sense of completion at the violet end of spectrum with enticing panache, it harbours both incipient energy and soothing stillness.

/// \*\*\* — ■ KF

## COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 350 40 15  
sRGB 8 bit 115 086 098  
NCS S 7020-R30B  
CAPAROL FLAMENCO 95



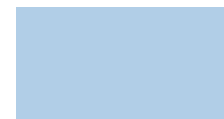


## BLUES

Effortlessly cool, blue can gently raise the spirits while keeping the ambience of calm on an even keel. Its aspiration skyward and its incarnation in the ever changing seas stir evocative responses and a powerful sense of possibilities yet to come. Easy to live with, it's also an endlessly useful and dependable choice, with a firm basis in cultural senses of comfort, hope and trust.

Blue can vibrate with bright vitality or offer a depth of stillness. From gemstone strong to delicately sheer, blue has the ability to open out and yet also bring a scheme together... to harmonise the tonal landscape with accents of fresh inspiration. A well-balanced use of blue allows the light to do its work.

The solidly smooth shades in the DuPont™ Corian® tones collection capture the quieter essence of this wavelength, allowing designers to apply an atmospheric minimalism with an easy-going grace.



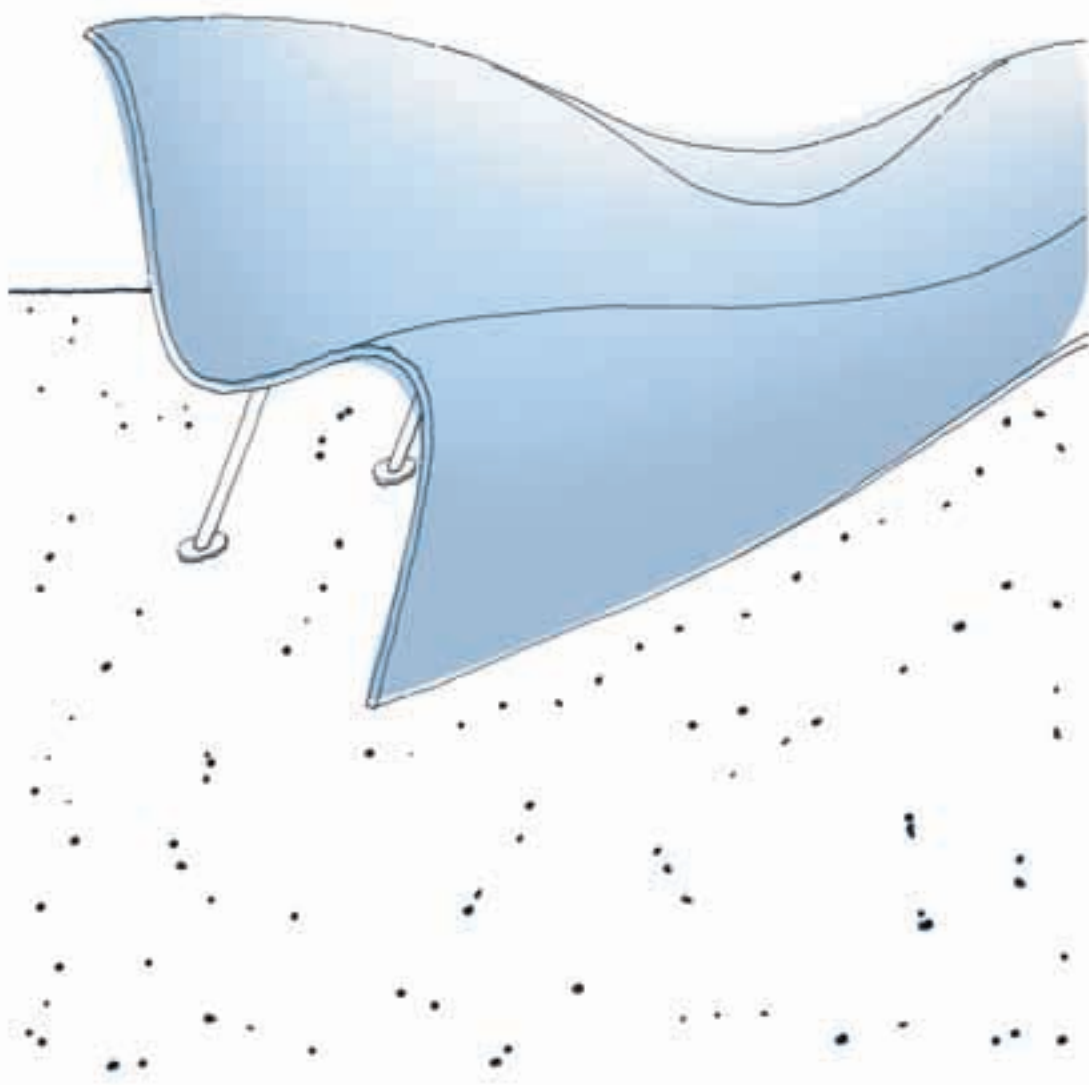
Ethereal Azure



Diamond Blue



Beryl Blue



## ETHEREAL AZURE

AS ENIGMATIC AS THE NAME SUGGEST,  
THIS UNASSUMING HUE EMBODIES THE  
SUBTLE EMERGENCE OF COLOUR WITHIN  
SLEEK SOLIDITY.

A serenely functional application of the  
palest blue, this sense of hazy summer skies  
is expansive in purpose and unimposing  
in its airy lightness.

/// \*\*\* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

---

RAL DESIGN 250 80 10  
sRGB 8 bit 186 201 215  
NCS S 2010-R70B  
CAPAROL LAZUR 90



## DIAMOND BLUE

WITH A CRYSTALLINE PURITY THIS BRIGHTER TOUCH OF BLUE SUGGESTS TRANQUIL WATERS SETTLING TO A PRODUCTIVE RESOLVE.

Communicated here is a valuable choice for a surface that is expected to perform while also adding verve, joyfulness and understated panache.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 260 70 20  
sRGB 8 bit 150 174 205  
NCS S 3020-R80B  
CAPAROL LAZUR 145



## BERYL BLUE

AN AIR OF PROMISE CHARACTERISES THIS MORE INTENSE SHADE OF VIOLET-BLUE, WITH ITS TRACE OF THE DEEPENING DUSK.

Silkily refined and charismatic in its confidence, it presents a sophistication that will work well with other cool yet rich tones and with a wide range of fascinating textures.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 260 60 05  
sRGB 8 bit 142 145 152  
NCS S 5000-N  
CAPAROL SAPHIR 20



## GREENS

Profoundly planted in our relationship with nature and renewal, the lushness of green can be multifaceted when we aspire to bring its beauty to interior spaces. The fresher spring greens advance cheerfully to greet us while the muted evergreens stand back with maturity to welcome our approach. Wherever they may rest along the warm-cool scale that merges yellow with blue, the softest suggestions of green can lend a contemplative gentleness that reflects a lighter mood.

Signifying the phenomenon that transmutes sunlight into new life, green has a power both complex and comforting. By virtue of its sympathy with the earthier colours, the design horizons for working with green are invitingly varied. Whether applied as invigorating refreshment or as calming counterbalance - when judiciously employed this colour plays its role with reliable poise.

The refined quartet of pure tones presented here offers the opportunity to harness the energy of green into lasting functionality.

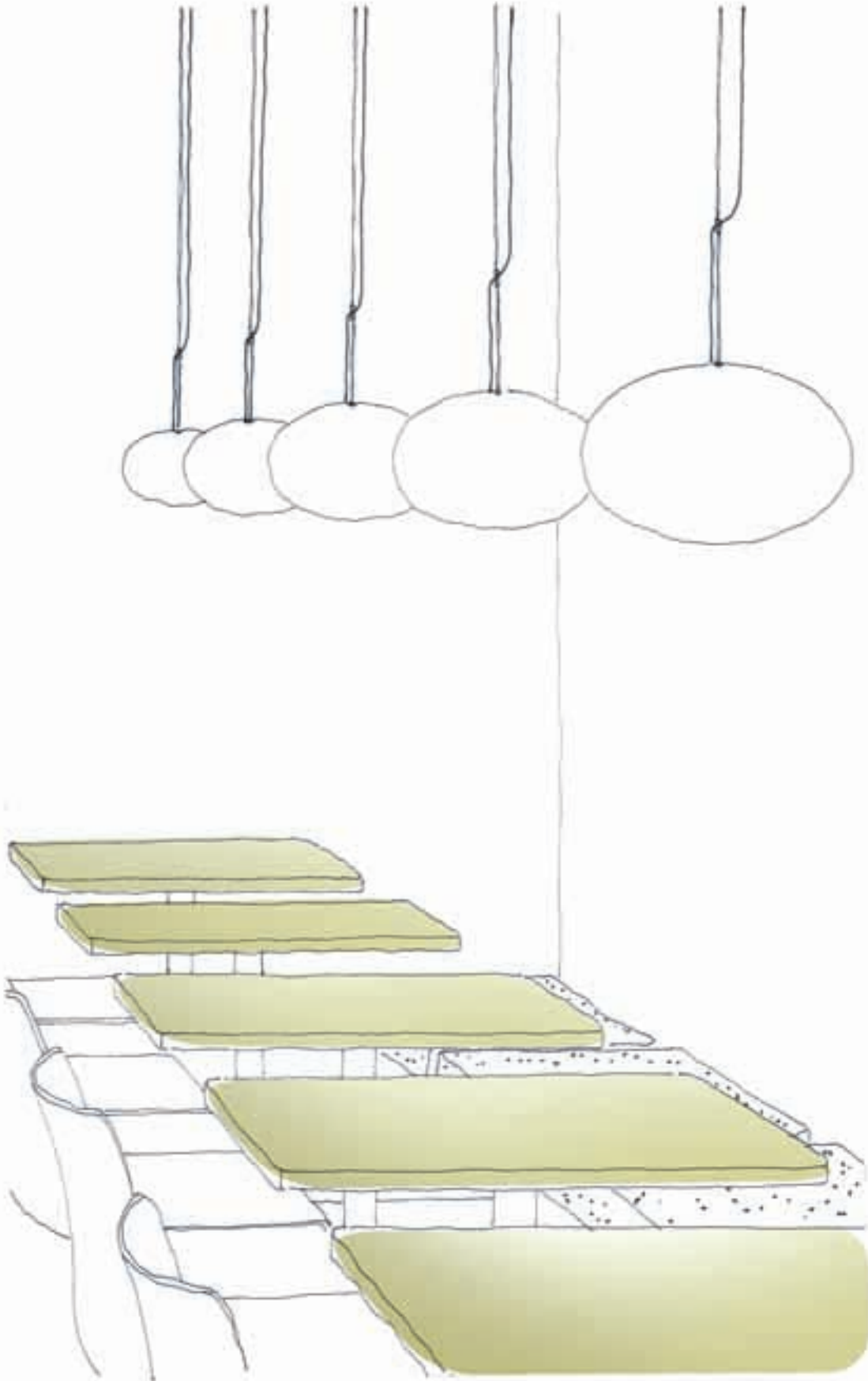


Noble Ecu

Seagrass

Serpentine Green

Blooming Green



## NOBLE ECRU

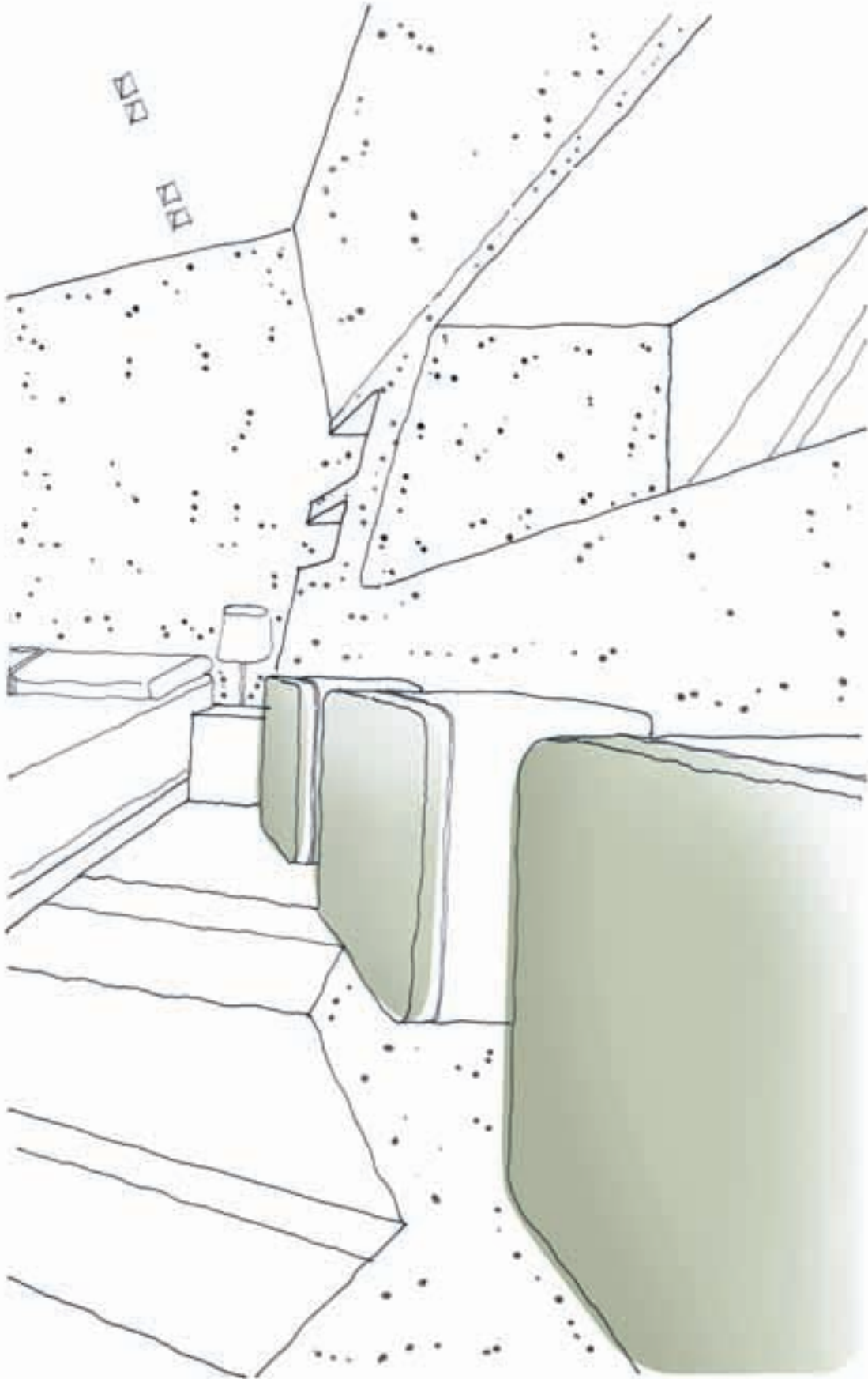
THE LIGHTEST BRUSHSTROKE OF EVOLVING GREEN, THIS COLOUR HAS A GRACE THAT WHISPERS ITS PRESENCE WHILE OFFERING VERSATILE RESOLVE.

Here is a delicate shade ideally suited to spatial location where its emerging warmth will not dominate the interior landscape. With an aura of the natural and the raw, it gently retains the quality of a material manufactured with both malleability and durability in mind.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 100 80 20  
sRGB 8 bit 203 199 163  
NCS S 2010-Y  
CAPAROL CX 28/12



## SEAGRASS

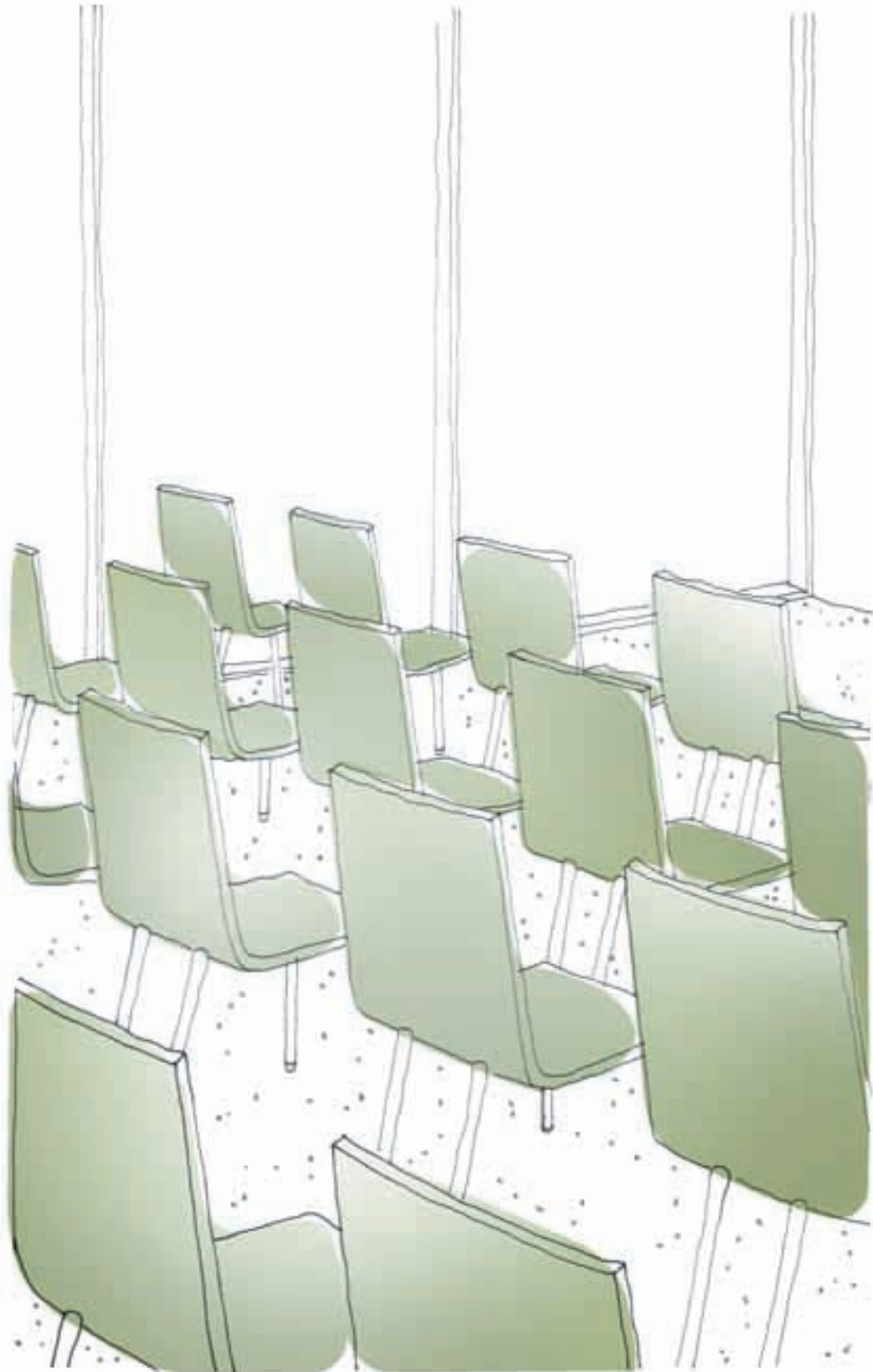
A TENDER ELEGANCE AND AN UNDERSTATED FRESHNESS MAKE THIS CHOICE BEAUTIFULLY COMPLIANT WITH A WIDE SCOPE OF COOL, CALMING SCHEMES.

Harmonious with shimmering blues through to deep matt browns, this shade teases the light with self-assured subtlety. Even-tempered in tone, it can offset richer accents and intriguing textures with serene stability.

/// \* \* \* - - - KF

## COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 120 80 05  
RAL EFFECT (850-2)  
sRGB 8 bit 184 190 182  
NCS S 2005-G20Y  
CAPAROL OASE 20



## SERPENTINE GREEN

THE EMBODIMENT OF FRESH GREEN  
AS IT FLOWS SOFTLY INTO FORM, THIS  
SENSUAL SHADE HAS A RELAXED TONE  
THAT EXPRESSES WELLBEING AND STEADY  
WARMTH.

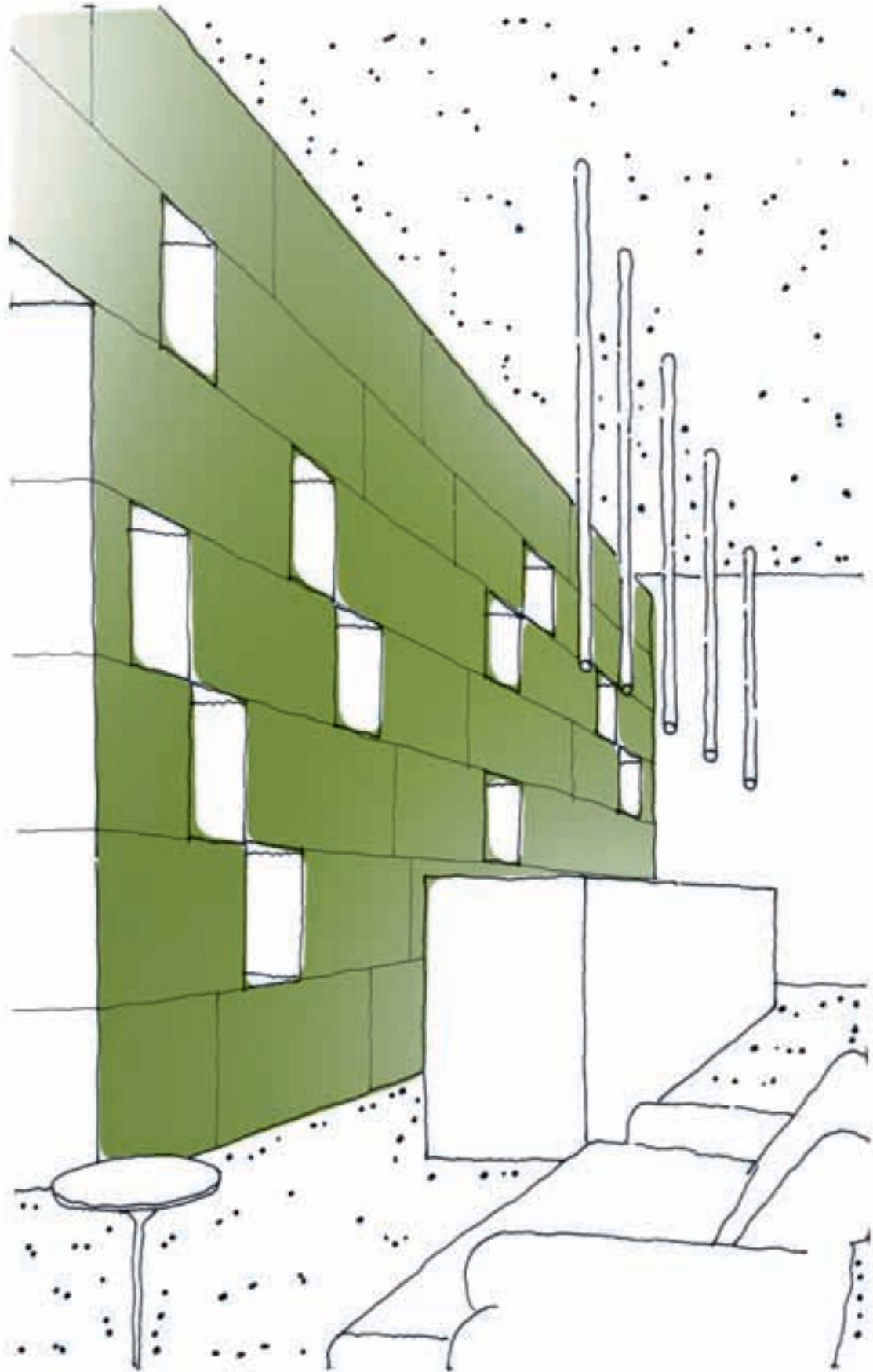
A touch of olive offers a tasteful  
mellowness and its quiet strength is ready  
to be of service. This colour welcomes the  
changing light and the proximity of either  
complementary or contrasting partners.

/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 110 70 20  
RAL CLASSIC (850-2)  
sRGB 8 bit 170 174 138  
NCS S 3020-G70Y  
CAPAROL PINIE 50





## BLOOMING GREEN

WITH ALL THE BURSTING ENERGY OF SPRING AS IT PREPARES RIPEN INTO FULLNESS, THIS ENTHUSIASTIC HUE MAKES NO PRETENCE OF TIMIDITY.

Eager to embrace its environment with youthful vigour and excitement, it also promises a sustaining fortitude. Happy to interact with equally spirited companions, this is a colour that will never lose its lust for life.

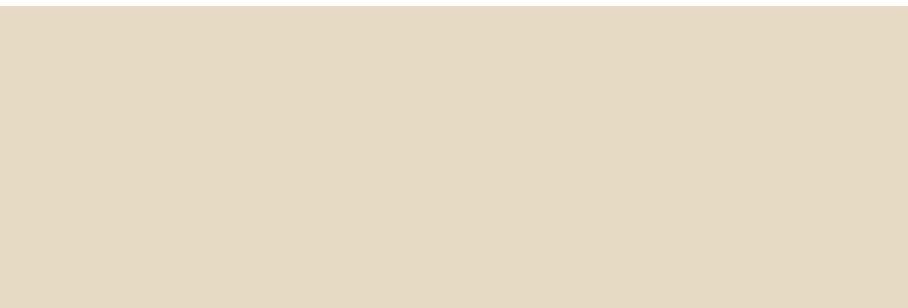
/// \* \* \* — ■ KF

### COLOUR STANDARDS REFERENCE CHART:

RAL DESIGN 110 50 40  
sRGB 8 bit 112 125 052  
CAPAROL PINIE 65

## Synergies

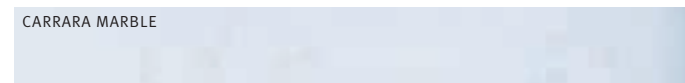
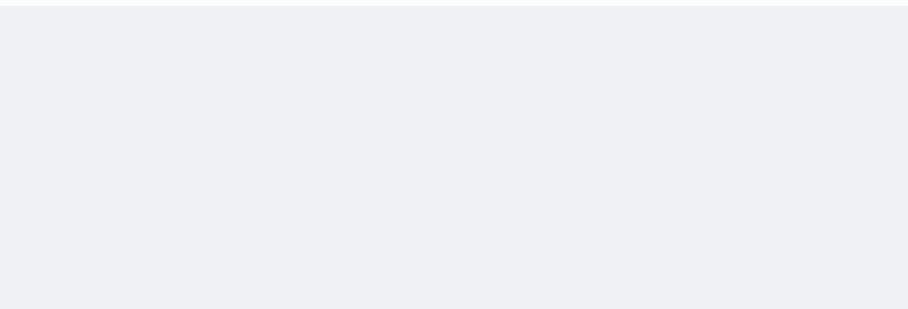
Corian® is designed to be beautifully compatible with a range of other colours, materials and textures and is suitable for every conceivable sector from hospitality to healthcare, retail to residential, public to private and from interior finishes to external façades. We hope the following ideas and examples for harmonising the DuPont™ Corian® Tones Collections within a design scheme will inspire.



BONE



LIGHT ASH



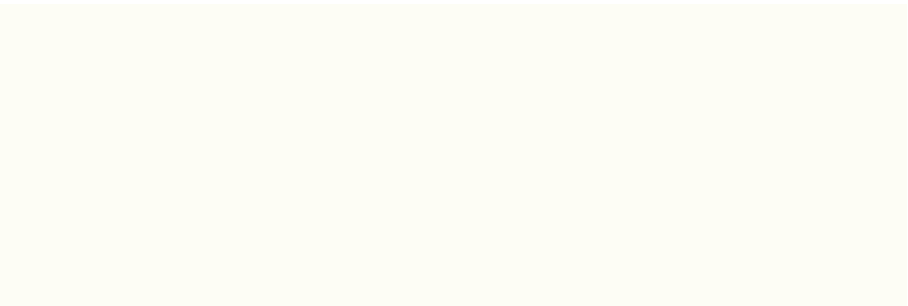
ROYAL RED

RESIDENTIAL

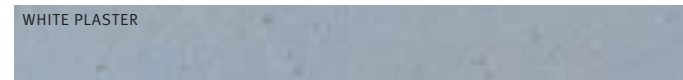


DIAMOND BLUE





GLACIER WHITE



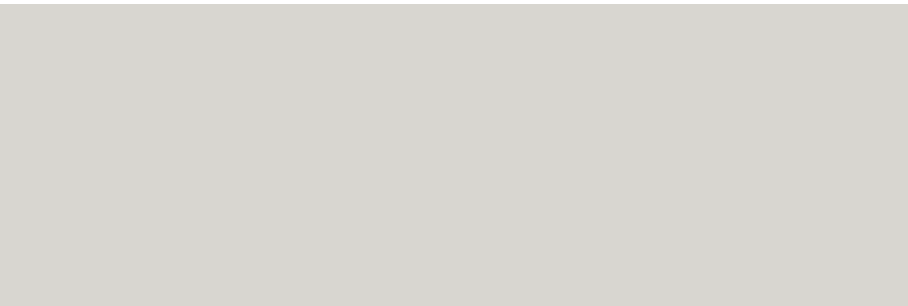
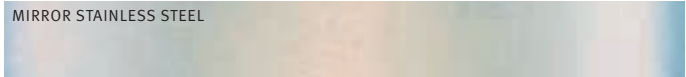
CITRUS ORANGE

HEALTHCARE



PRIVATE GRAY





PEARL GRAY

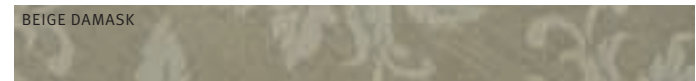


GRAND BROWN



COFFEE BEAN

OFFICE FURNITURE



SERPENTINE GREEN





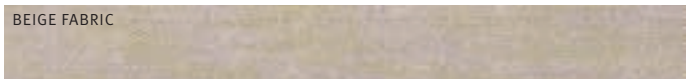
BLACK SLATE



ELM



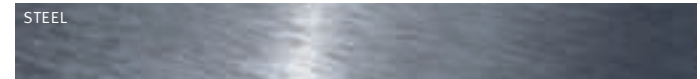
BURNISHED COPPER



BEIGE FABRIC



ATHENA GRAY



STEEL



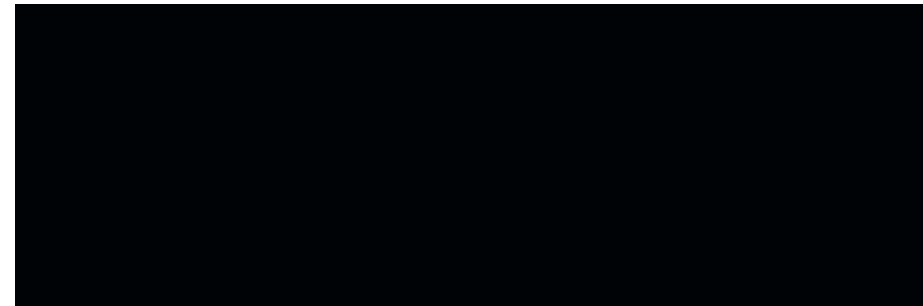
CARRARA MARBLE



WALNUT



CARPET



NOCTURNE

RETAIL



POPLAR



GRAY PLASTER



METALLIC CURTAIN



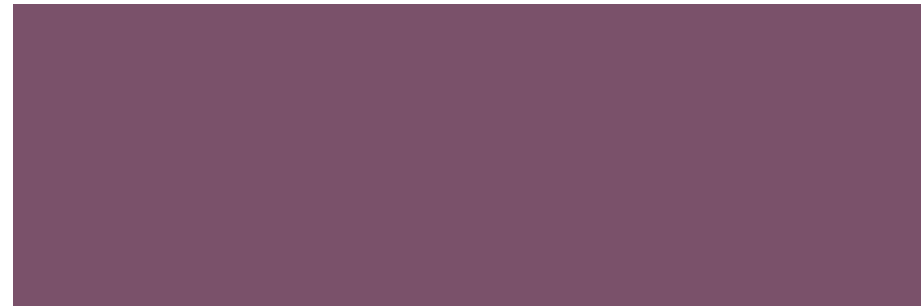
FABRIC

BERYL BLUE





ABSOLUTE BEIGE



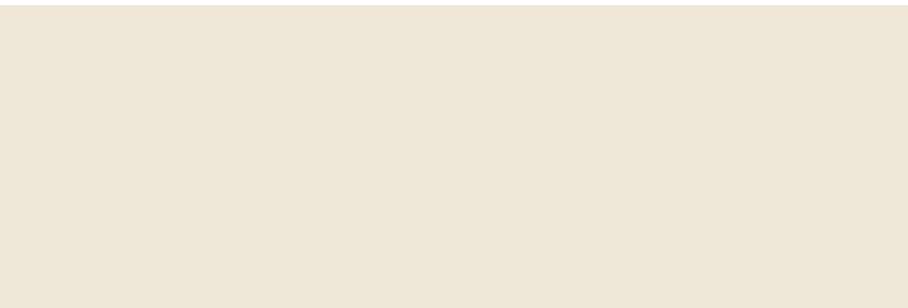
CHIC AUBERGINE

HOSPITALITY

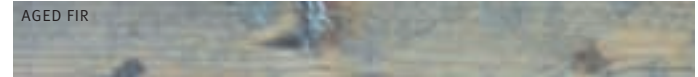


BLOOMING GREEN





CAMEO WHITE



DEEP GRAY

FOOD



NOBLE ECRU



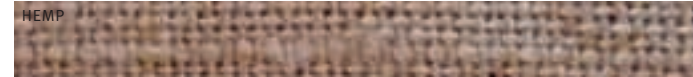




SILVER GRAY



ELEGANT GRAY

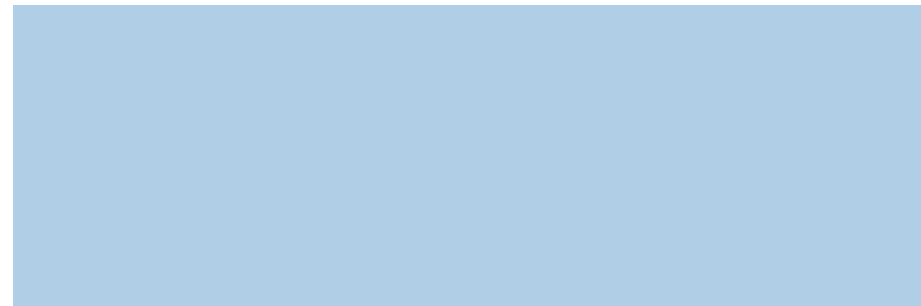


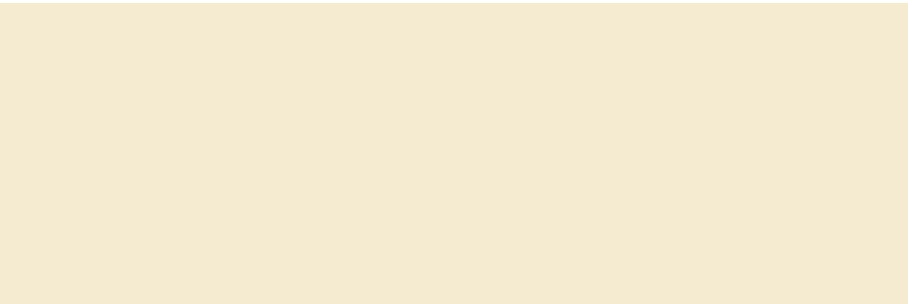
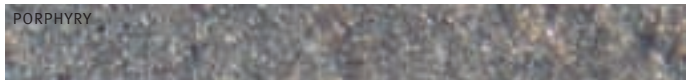
DISTINCT TAN

OUTDOOR



ETHEREAL AZURE





VANILLA



IMPERIAL YELLOW

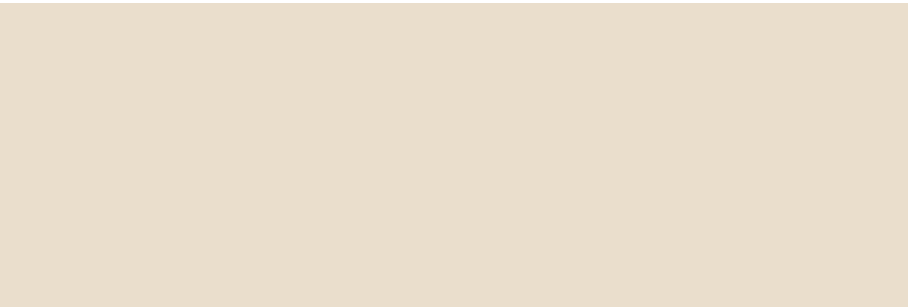
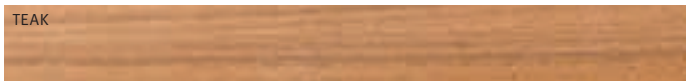
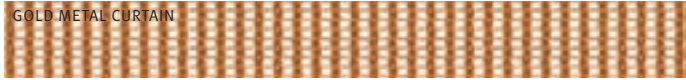


## EDUCATION

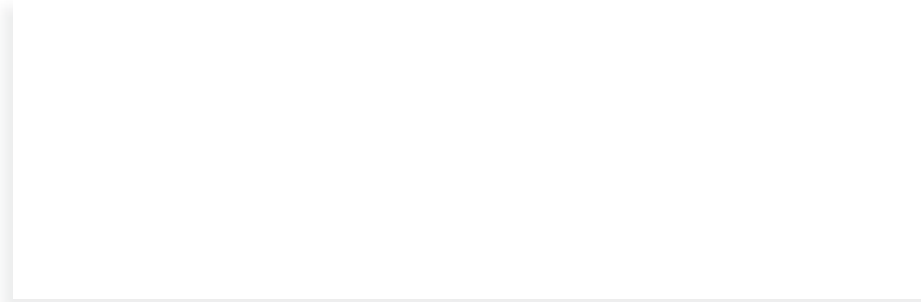


CLAY

## EXTERIOR CLADDING



BISQUE



DESIGNER WHITE

FURNITURE



SEAGRASS



## Imagination takes sustainable shape

DESIGNING WITH DUPONT™ CORIAN® MEANS HAVING ACCESS NOT ONLY TO AN EXCLUSIVE SELECTION OF COLOURS, BUT ALSO TO THE SKILL INNOVATION AND QUALITY CONTROL THAT COMES WITH MANY YEARS OF EXPERIENCE

Having carved out the creative pathways for working with such an extraordinary material, DuPont, together with our global network of expert fabricators, continues to develop the technology and solutions for applying Corian® to an expansive scope of projects.

Completely solid and homogenous, the capabilities of Corian® range from interior to exterior, across vertical, horizontal and curving surfaces, from hygienic and hard-working functionality to purely decorative designs.

Methods for working with the material include:

- Thermoforming, either manually or using bespoke moulds, to achieve almost any shape desired
- Seamless bonding and sanding to offer a monolithic and flawless finish
- Carving, sandblasting and routing, by hand or using CNC technology, to create customised patterns, embossed textures and a variety of edge details and effect
- Inlaying, using alternate colours of Corian® or other materials and inks, to apply graphics, lettering, logos, etc
- Sublimation printing which can permanently 'tattoo' any digital image into the surface of Corian®
- Illumination features that make the most of the translucency of the material (particularly effective when combined with designs that have been etched into the material)

- The integration of advanced technology from audio-visual and IT systems to touch-sensitive controls
- Compatibility with many other materials and mechanical fixing systems

Strong yet lightweight, DuPont™ Corian® is workable with standard tools and machining and much of the finishing stages of fabrication can be undertaken on site for optimal convenience and cost/time efficiency. Although highly durable, resistant and offering valuable longevity in function, Corian® can also be repaired, if necessary, and the material can be re-used in any number of ways. Corian® has achieved key independent certification for its fire-rating, hygiene and sustainability, including GREENGUARD®, LEED, LGA and several other accreditations from prestigious regulating bodies. DuPont Building Innovations has also achieved its goal of Zero Landfill Waste in the manufacture of Corian® and throughout its portfolio of hi-tech construction materials, adding to the sustainability of the product.

Whatever the complexities of the design you have in mind, we would be delighted to help you achieve those goals.

Further technical information and documentation is available on request.

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SYDNEY  
AUSTRALIA  
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FAX: +61 2 99 23 60 11  
FREE TELEPHONE NUMBER:  
1 800 252 997

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SANGKAT TOMNOUPTOUK  
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EXT.1033/3018  
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DUPONT CHINA HOLDING CO.LTD.  
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ZHANGJIANG HI-TECH PARK  
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THE GATEWAY  
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FAX: +66 2 65 94 001/3

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DUPONT VIET NAM LTD  
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HANOI  
VIETNAM  
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 Visible marks after intense and heavy use  
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 Colour change of 5 to 15ΔE\* ab units in 10 years - good choices if some colour change is not objectionable  
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 Sheet thickness 4mm.  
 Sheet thickness 6mm.  
 Sheet thickness 12mm.  
 Sheet thickness 19mm.

**K** Kitchen collection  
**F** Exterior wall cladding collection

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